

TWA-06



TKR Groups

**Green Procurement Standard
(Separate Booklet)**

Criteria of Control for Chemical Substance in Products



Green

TKR Corporation / TKR Group

11th Edition

Oct-20

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TKR Group Green Procurement Standards

(Prohibited Substances and Reported Substances)

11th Edition

Prohibited Substances: Level 1 (L1) (Chemical Substances prohibited from intentional use or inclusion of impurities exceeding the threshold in Development, Design, Production and Sales).

Content Reported Substances: Level 2 (L2) (Chemical Substances that need to be used, controlled, and reported in Development, Design, Production and Sales).

| TKR № | Substance Group | Chemical Substance Group | Substance Name | CAS № | Managing Category | Threshold Level (ppm) | Applications, Applications, and Targets |
|-------------------------------------|-----------------|--|--|------------|-------------------|-----------------------|--|
| 1 | A05 | Cadmium / Cadmium Compounds <EU RoHS> | Cadmium | 7440-43-9 | L1 | 100 | Intentional addition prohibited. |
| | | | Cadmium Oxide | 1306-19-0 | | 100 | Plastics (including rubber), paints, inks. |
| | | | Cadmium Sulfide | 1306-23-6 | | | |
| | | | Cadmium Chloride | 10108-64-2 | | 75 | Stabilizers, Pigments, Paints, Inks and Fluorescent Lamps. |
| | | | Cadmium Sulfate | 10124-36-4 | | | |
| | | | Other Cadmium Compounds | (-) | | 20 | Cadmium content in solder. |
| | | | | | | 100 | Packaging materials, inks and paints. <4 substances controlled by total amount> |
| 2 | A07 | Chromium VI Compounds <EU RoHS> | Sodium Dichromate | 10588-01-9 | L1 | 1,000 | Intentional addition prohibited. |
| | | | Chromium (VI) Oxide | 1333-82-0 | | 1,000 | Plastics (including rubber), Paints and Inks. |
| | | | Calcium Chromate | 13765-19-0 | | | |
| | | | Lead (II) Chromate | 7758-97-6 | | 100 | Packaging Materials, Inks and Paints. <4 substances controlled by total amount> |
| | | | Potassium Dichromate | 7778-50-9 | | | |
| | | | Potassium Chromate | 7789-00-6 | | | |
| | | | Barium Chromate | 10294-40-3 | | 3 | Leather Products in contact with the skin. Molded Articles including Leather Parts. |
| | | | Sodium Chromate | 7775-11-3 | | | |
| | | | Strontium Chromate | 7789-06-2 | | | |
| | | | Zinc Chromate | 13530-65-9 | | | |
| | | | Lead Chromate Molybdate Sulphatered | 12656-85-8 | | | |
| | | | Lead Sulfochromate Yellow | 1344-37-2 | | | |
| | | | Pentazinc Chromate Octahydroxide | 49663-84-5 | | | |
| | | | Potassium Hydroxyoctaoxidizincate Dichromate | 11103-86-9 | | | |
| | | | Sodium Dichromate Dihydrate | 7789-12-0 | | | |
| Other Hexavalent Chromium Compounds | (-) | | | | | | |
| 3 | A09 | Lead / Lead Compounds <EU RoHS> | Lead | 7439-92-1 | L1 | 1,000 | Intentional addition prohibited. |
| | | | Lead(II) Carbonate | 598-63-0 | | | |
| | | | Lead (IV) Oxide | 1309-60-0 | | 100 | Plastics (including rubber), Paints and Inks |
| | | | Lead (II,IV) Oxide | 1314-41-6 | | | |
| | | | Lead (II) Sulfide | 1314-87-0 | | 400 | Lead content in lead-free solder. |
| | | | Lead (II) Oxide | 1317-36-8 | | | |
| | | | Lead(II) Carbonate Basic | 1319-46-6 | | 1,000 | Plating (including electroless plating film) |
| | | | Lead Oxidcarbonate | 1344-36-1 | | | |
| | | | Lead(II) Sulfate | 7446-14-2 | | 300 | Cable covering material must be displayed when the threshold value is exceeded. |
| | | | Lead Phosphate | 7446-27-7 | | 2,000 | Glass of Fluorescent Tubes. |
| | | | Lead(II) Chromate | 7758-97-6 | | 200 | Jewelry (including watch bands) |
| | | | Lead(II) Titanate | 12060-00-3 | | | |
| | | | Lead Lfate, Sulphuric Acid, Lead Salt | 15739-80-7 | | 3,500 | Steels |
| | | | Lead Lphate, Tribasic | 12202-17-4 | | 4,000 | Aluminum-alloy Copper alloy (brass, phosphor bronze) |
| | | | Lead Stearate | 1072-35-1 | | 100 | Packaging Parts and Materials are controlled with a total of four substances (cadmium, lead, hexavalent chromium, mercury total less than 100ppm). |
| | | | Lead Acetate | 301-04-2 | | | |
| Lead (II) Acetate, Trihydrate | 6080-56-4 | | | | | | |

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| TKR № | Substance Group | Chemical Substance Group | Substance Name | CAS № | Managing Category | Threshold Level (ppm) | Applications, Applications, and Targets | |
|--------------------------|-----------------|---|--|------------|-------------------|-----------------------|--|--|
| 3 | A09 | Lead / Lead Compounds <EU RoHS> | Lead Selenide | 12069-00-0 | L1 | 1,000 | Intentional addition prohibited. | |
| | | | Lead Romatelybdate | 12656-85-8 | | 300 | Household Products for children aged 12 or younger. | |
| | | | Sulphatered | | | | | |
| | | | Lead Sulfochromate Yellow | 1344-37-2 | | | | |
| | | | Other Lead Compounds | (-) | | 90 | Toy Paint and Surface Paint. | |
| 4 | A10 | Mercury / Mercury Compounds <EU RoHS> | Mercury | 7439-97-6 | L1 | 1,000 | Intentional addition prohibited. | |
| | | | Mercury (II) Chloride | 7487-94-7 | | 100 | Plastic, Rubber, Ink and Paint | |
| | | | Mercuric (II) Oxide | 21908-53-2 | | | | |
| | | | Mercuric Chloride | 33631-63-9 | | | | |
| | | | Mercuric Sulfate | 7783-35-9 | | 100 | Control of Packaging Parts and Materials by total amount of 4 substances. | |
| | | | Mercuric Nitrate | 10045-94-0 | | | | |
| | | | Mercuric Sulfide | 1344-48-5 | | | | |
| | | | Other Mercury Compounds | (-) | | 3 | Battery | |
| 5 | A11 | Nickel / Nickel Compounds ※ Nickel Compounds excluding Metallic Nickel | Nickel | 7440-02-0 | L1 | 1,000 | Intentional addition prohibited. | |
| | | | Nickel(II) Oxide | 1313-99-1 | | | | |
| | | | Nickel Carbonate | 3333-67-3 | | | | |
| | | | Nickel(II) Sulfate | 7786-81-4 | | | | |
| | | | Other Nickel Compounds | (-) | | | Prohibited: Applications that are in direct contact with the skin for long periods of time. Report: Other uses → L2 | |
| 6 | A17 | Tributyltin = Oxide (TBTO) | Tributyl Tin Oxide (TBTO) | 56-35-9 | L1 | - | Intentional addition prohibited. Paints, Pigments, Preservatives, Refrigerants and Foaming Agents. | |
| 7 | A28 | Tri-Substituted Organostannic Compounds | Triphenyltin=N, Ndimethylthiocarbamate | 1803-12-9 | L1 | 1,000 | Intentional addition prohibited. | |
| | | | Triphenyltinfluoride | 379-52-2 | | | | |
| | | | Triphenyltinacetate | 900-95-8 | | | | |
| | | | Triphenyltinchloride | 639-58-7 | | | | |
| | | | Triphenyltinhydroxide | 76-87-9 | | | | |
| | | | Triphenyltin Fattyacid((9-11)salt) | 18380-71-7 | | | | |
| | | | | 18380-72-8 | | | | |
| | | | | 47672-31-1 | | | | |
| | | | | 94850-90-5 | | | | |
| | | | Triphenyltinchloroacetate | 7094-94-2 | | | | |
| Tributyltinmethacrylate | 2155-70-6 | | | | | | | |
| Bis(tributyltin)fumalate | 6454-35-9 | | | | | | | |

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|---|-----------------|---|---|------------|-------------------|-----------------------|---|
| 7 | A28 | Tri-Substituted Organostannic Compounds | Tributyltinfluoride | 1983-10-4 | L1 | 1,000 | Intentional addition prohibited. Pigments, Paints, Preservatives, Refrigerants and Foaming Agents. |
| | | | Bis(tributyltin)2,3-Dibromosuccinate | 31732-71-5 | | | |
| | | | Tributyltinacetate | 56-36-0 | | | |
| | | | Tributyltinlaurate | 3090-36-6 | | | |
| | | | Bis(tributyltin)phthalate | 4782-29-0 | | | |
| | | | Copolymer of Alkyl (c=8) Acrylate, Methyl Methacrylate and Tributyltin Methacrylate | 67772-01-4 | | | |
| | | | Tributyltinsulfamate | 6517-25-5 | | | |
| | | | Bis(tributyltin)maleate | 14275-57-1 | | | |
| | | | Tributyltinchloride | 1461-22-9 | | | |
| | | | Tributyltin Cyclopentane Carbonate = Mixture | 85409-17-2 | | | |
| | | | Tributyltin-1,2,3,4,4a,4b,5,6,10,10a-Decahydro-7-Isopropyl-1,4a-Dimethyl-1-Phenanthrenecarboxylatemix | 26239-64-5 | | | |
| Other Tri-Substituted Organostannic Compounds | (-) | | | | | | |
| 8 | A19 | Beryllium Oxide (BeO) | Beryllium Oxide | 1304-56-9 | L1 | 1,000 | Intentional addition prohibited. |
| 9 | A20 | Arsenic Pentoxide | Diarsenic Pentoxide | 1303-28-2 | L1 | 1,000 | Intentional addition prohibited. Use of Defoamers and Fining Agents for Liquid Crystal Panels. |
| 10 | A21 | Arsenic Trioxide | Diarsenic Trioxide | 1327-53-3 | L1 | 1,000 | Intentional addition prohibited. Use of Defoamers and Fining Agents for Liquid Crystal Panels. |
| 11 | A23 | Dibutyltin Compound (DBT) | Dibutyltin Oxide | 818-08-6 | L1 | 1,000 | Intentional addition prohibited. Applications such as additives to Plastics. |
| | | | Dibutyltin Diacetate | 1067-33-0 | | | |
| | | | Dibutyltin Dilaurate | 77-58-7 | | | |

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|-------------------|-----------------|--|------------------------------|------------|-------------------|-----------------------|--|
| 11 | A23 | Dibutyltin Compound (DBT) | Dibutyltin Maleate | 78-04-6 | L1 | 1,000 | Intentional addition prohibited. Materials with a tin concentration of greater than or equal to the threshold for use in Parts. |
| | | | Other Dibutyltin Compounds | (-) | | | |
| 12 | A24 | Diocetyl tin Compound (DOT) | Diocetyl Tin Oxide | 870-08-6 | L1 | 1,000 | Intentional addition prohibited. All applications such as additives to Plastics. |
| | | | Diocetyl tin Dilaurate | 3648-18-8 | | | |
| | | | Other Diocetyl tin Compounds | (-) | | | |
| 13 | B02 | Polybrominated Biphenyls <PBBs> <EU RoHS> | Polybrominated Biphenyls | 59536-65-1 | L1 | 1,000 | Intentional addition prohibited. Flame Retardants and other applications. |
| | | | Dibromobiphenyl | 92-86-4 | | | |
| | | | 2-Bromobiphenyl | 2052-07-5 | | | |
| | | | 3-Bromobiphenyl | 2113-57-7 | | | |
| | | | 4-Bromobiphenyl | 92-66-0 | | | |
| | | | Tetrabromobiphenyl | 59080-34-1 | | | |
| | | | Tetrabromobiphenyl | 40088-45-7 | | | |
| | | | Pentabromobiphenyl | 56307-79-0 | | | |
| | | | Hexabromobiphenyl | 59080-40-9 | | | |
| | | | hexabromo-1,1-Biphenyl | 36355-01-8 | | | |
| | | | Firemaster FF-1 | 67774-32-7 | | | |
| | | | Heptabromobiphenyl | 35194-78-6 | | | |
| | | | Octabromobiphenyl | 61288-13-9 | | | |
| Nonabiphenyl | 27753-52-2 | | | | | | |
| Decabromobiphenyl | 13654-09-6 | | | | | | |
| 14 | B03 | Polybrominated Diphenyl Ethers (PBDE) <EU RoHS> | Bromodiphenyl Ether | 101-55-3 | L1 | 1,000 | Intentional addition prohibited. (Flame retardants, etc.) |
| | | | Dibromodiphenyl Ethers | 2050-47-7 | | | |
| | | | Tribromodiphenyl Ether | 49690-94-0 | | | |
| | | | Tetrabromodiphenyl Ethers | 40088-47-9 | | | |
| | | | Pentabromodiphenyl Ether | 32534-81-9 | | | |
| | | | Hexabromodiphenyl Ether | 36483-60-0 | | | |
| | | | Heptabromodiphenylether | 68928-80-3 | | | |

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|-------|-----------------|---|--|-------------|-------------------|-----------------------|---|
| 14 | B03 | Polybrominated diphenyl ethers (PBDE) | Octabromodiphenyl ether | 32536-52-0 | L1 | 1,000 | Intentional addition prohibited. |
| | | | Nonabromodiphenylether | 63936-56-1 | | | |
| | | | Decabromodiphenyl ether | 1163-19-5 | | | |
| 15 | B05 | Polychlorinated Biphenyls (PCBs) | Polychlorinated Biphenyls | 1336-36-3 | L1 | - | Intentional addition prohibited. Insulating Oils, Lubricating Oils, Electrically Insulating Media, Plasticizers, Paint Solvents, Thermal Media, etc. |
| | | | Monomethyl-Trachloro-Diphenyl Methane (Ugilec 141) | 76235-60-6 | | | |
| | | | Monomethyl-Dichloro-Diphenyl Methane (Ugilec 121, Ugilec 21) | 81161-70-8 | | | |
| | | | Monomethyl-Dibromo-Diphenyl Methane (DBBT) | 99688-47-8 | | | |
| 16 | B06 | Polychlorinated Naphthalenes(PCNs) (1 or more chlorine atoms) | Polychlorinated Naphthalenes | 70776-03-3 | L1 | - | Intentional addition prohibited. Insulating Oil, Lubricating Oil, Electrically Insulating Medium, Plasticizer, Paint Solvent and Heat Medium. |
| | | | Other Polychlorinated Naphthalenes | (-) | | | |
| 17 | B09 | Short Chain Chlorinated Paraffins (SCCP)(C10-13) | Alkanes, C10-13, Chloro | 85535-84-8 | L1 | 1,000 | Intentional addition prohibited. Bundling Bands, Packaging Parts and Materials, Heat Shrink Tubes, Flat Cables, Insulation Plates, Labels, Sheets, Suction Panels for Mounting In-Vehicle Equipment. |
| | | | Alkanes, C10-12, Chloro | 108171-26-2 | | | |
| | | | Alkanes, C12-13, Chloro | 71011-12-6 | | | |
| | | | Alkanes, Chloro | 61788-76-9 | | | |
| | | | Chlorinated Polyethylene | 64754-90-1 | | | |
| | | | Other Short Chain Chlorinated Paraffins | (-) | | | |
| 18 | B10 | Fluorinated Greenhouse Gases (PFC, SF6, HFC) | Tetrafluoromethane (Carbontetrafluoride, PFC-14) | 75-73-0 | L1 | 1,000 | Intentional addition prohibited. All applications used in Catalysts, Thermal Insulators, and other products. |
| | | | Hexafluoroethane (PFC-116) | 76-16-4 | | | |
| | | | Octafluoropropane (PFC-218) | 76-19-7 | | | |
| | | | Decafluorobutane (PFC-31-10) | 355-25-9 | | | |
| | | | Dodecafluoropentane (PFC-41-12) | 678-26-2 | | | |
| | | | Tetradecafluorohexane (PFC-51-14) | 355-42-0 | | | |
| | | | Octafluorocyclobutane (PFC-c318) | 115-25-3 | | | |
| | | | Sulfur Hexafluoride (SF6) | 2551-62-4 | | | |

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|--|-----------------|--|--|-------------|-------------------|-----------------------|---|
| 18 | B10 | Fluorinated Greenhouse Gases (PFC, SF6, HFC) | Trifluoromethane - (HFC-23) | 75-46-7 | L1 | 1,000 | Intentional addition prohibited. All applications used in Catalysts, Thermal Insulators, and other products. |
| | | | Difluoromethane - (HFC-32) | 75-10-5 | | | |
| | | | Methyl fluoride – (HFC-41) | 593-53-3 | | | |
| | | | 2H,3H-Decafluoropentane – (HFC-43-10mee) | 138495-42-8 | | | |
| | | | Pentafluoroethane (HFC-125) | 354-33-6 | | | |
| | | | 1,1,2,2-Fluoroethane – (HFC-134) | 359-35-3 | | | |
| | | | 1,1,1,2-Fluoroethane – (HFC-134a) | 811-97-2 | | | |
| | | | 1,1-Difluoroethane – (HFC-152a) | 75-37-6 | | | |
| | | | 1,1,2-Rifluoroethane–(HFC-143) | 430-66-0 | | | |
| | | | 1,1,1-Rifluoroethane – (HFC-143a) | 420-46-2 | | | |
| | | | 2H-Tafluoropropane– (HFC-227ea) | 431-89-0 | | | |
| | | | 1,1,1,2,2,3-Xafluoro-Propane (HFC-236cb) | 677-56-5 | | | |
| | | | 1,1,1,2,3,3-Ropropane – (HFC-236ea) | 431-63-0 | | | |
| | | | 1,1,1,3,3,3-Ropropane–(HFC-236fa) | 690-39-1 | | | |
| 1,1,2,2,3-Oropropane –(HFC-245ca) | 679-86-7 | | | | | | |
| 1,1,1,3,3-Oropropane –(HFC-245fa) | 460-73-1 | | | | | | |
| 1,1,1,3,3-Pentafluorobutane – (HFC-365mfc) | 406-58-6 | | | | | | |
| 19 | B11 | Hexabromocyclodecane (HBCDD) | Hexabromocyclodecane(HBCDD) | 25637-99-4 | L1 | - | Intentional addition prohibited. Use as Flame Retardants in Plastics and Resins. |
| | | | Alpha-Clododeecane | 134237-50-6 | | | |
| | | | Beta-Clododeecane | 134237-51-7 | | | |
| | | | Gamma-Hexabromocyclodecane | 134237-55-8 | | | |

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|-------|-----------------|--|---|------------|-------------------|-----------------------|--|
| 20 | B13 | Perfluorooctanesulfonic Acid (PFOS) or its Salts and Perfluoro(Octane-1-Sulfonyl) = Fluoride (PFOSF) | Perfluorooctanesulfonic Acid | 1763-23-1 | L1 | 1,000 | Intentional addition prohibited. Photolithography, Photographic Coating Materials, Hydraulic Oil, Metal Plating, Detergents, Fire Extinguishing Agents and Paper Coating Materials. |
| | | | Lithium Perfluorooctanesulfonate | 29457-72-5 | | | |
| | | | Potassium Perfluorooctanesulfonate | 2795-39-3 | | | |
| | | | Perfluorooctane Sulfonyl Fluoride (PFOSF) | 307-35-7 | | | |
| 21 | B15 | Polychlorinated Terphenyls (PCT) | Polychlorinated Erphenyls (all Isomers and Congeners) | 61788-33-8 | L1 | - | Intentional addition prohibited. |
| 22 | B16 | Tris-2-Chloroethyl Phosphate (TCEP) | Tris(2-Chloroethyl) Phosphate (TCEP) | 115-96-8 | L1 | 1,000 | Intentional addition prohibited. Use as Flame Retardants in Plastics and Resins. |
| | | | Tris(1-Methyl-2-Chloroethyl) Phosphate (TCPP) | 13674-84-5 | | | |
| | | | Tris(1,3-Dichloro-2-Propyl) Phosphate (TDCPP) | 13674-87-8 | | | |
| 23 | B19 | Polyvinyl Chloride (PVC)/PVC Polymer | Polyvinyl Chloride (PVC) | 9002-86-2 | L1 | 1,000 | Intentional addition prohibited. Bundling Bands, Packaging Parts and Materials, Heat Shrink Tubes, Flat Cables, Insulation Plates, Labels, Sheets, Suction Panels for Mounting In-Vehicle Equipment. |
| | | | Other Polyvinyl Chlorides | (-) | | | |
| | | | PVC Copolymers | (-) | | | |
| 24 | C01 | Asbestos | Asbestos | 1332-21-4 | L1 | - | Intentional addition prohibited. |
| | | | Actinolite | 77536-66-4 | | | |
| | | | Amosite (Grunerite) | 12172-73-5 | | | |
| | | | Anthophyllite | 77536-67-5 | | | |
| | | | Chrysotile | 12001-29-5 | | | |
| | | | Crocidolite | 12001-28-4 | | | |
| | | | Tremolite | 77536-68-6 | | | |
| 25 | C02 | Azo Dyes and Pigments (Certain Amine) | Biphenyl-4-Ylamine | 92-67-1 | L1 | 30 | Intentional addition prohibited. Earphones, Headphones, Straps, etc., which may generate specified amines in the use of Pigments in the Body-Contacting Parts of products made to have a function of sustained contact with the Human Body, such as Earphones, Headphones, Straps, etc. |
| | | | Benzdine | 92-87-5 | | | |
| | | | 4-Chloro-o-Toluidine | 95-69-2 | | | |
| | | (Aromatic Amine) | 2-Naphthylamine | 91-59-8 | | | |
| | | | o-Aminoazotoluene | 97-56-3 | | | |
| | | | 5-Nitro-o-Toluidine | 99-55-8 | | | |

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|--|-----------------|---|--|----------|-------------------|-----------------------|---|
| 25 | C02 | Azo Dyes and Pigments (Certain Amine) | 4-Chloroaniline | 106-47-8 | L1 | 30 | Intentional addition prohibited. |
| | | | 4-Methoxy-m-Phenylenediamine | 615-05-4 | | | |
| | | | 2,4,5-Trimethylaniline | 137-17-7 | | | |
| | | | o-Anisidine | 90-04-0 | | | |
| | | | 4-Amino Azobenzene | 60-09-3 | | | |
| | | | 4,4'-Methylenedianiline | 101-77-9 | | | |
| | | Azo Dyes and Pigments which form certain Aromatic Amines (Aromatic Amine) | 3,3'-Dichlorobenzidine | 91-94-1 | | | |
| | | | 3,3'-Dimethoxybenzidine | 119-90-4 | | | |
| | | | 3,3'-Dimethylbenzidine | 119-93-7 | | | |
| | | | 4,4'-Methylenedi-o-Toluidine | 838-88-0 | | | |
| | | | 6-Methoxy-m-Toluidine | 120-71-8 | | | |
| | | | 4,4'-Methylene-bis(2-Chloroaniline) | 101-14-4 | | | |
| | | | 4,4'-Oxydianiline | 101-80-4 | | | |
| | | | 4,4'-Thiodianiline | 139-65-1 | | | |
| | | | o-Toluidine | 95-53-4 | | | |
| 4-Methyl-m-Phenylenediamine | 95-80-7 | | | | | | |
| Exemption Used in parts that are not in continuous contact with the Human Body, such as a Remote Controller or Mouse. | | | | | | | |
| 26 | C04 | Ozone-Depleting Substances (ODS) Freon(CFC), Halons, Alternative Halons (HBFC), Alternative Freon (HCFC), and <Describe some of the exemplified substances> | Trichlorofluoromethane (CFC-11) | 75-69-4 | L1 | - | Intentional addition prohibited. (Refrigerant, cleaning agent) |
| | | | Dichlorodifluoromethane (CFC-12) | 75-71-8 | | | |
| | | | Chlorotrifluoromethane (CFC-13) | 75-72-9 | | | |
| | | | Pentachlorofluoroethane (CFC-111) | 354-56-3 | | | |
| | | | Tetrachlorodifluoroethane (CFC-112) | 76-12-0 | | | |
| | | | Bromochloromethane(Halon-1011) | 74-97-5 | | | |
| | | | Bromochlorodifluoromethane(Halon-1211) | 353-59-3 | | | |
| | | | Bromotrifluoromethane (Halon-1301) | 75-63-8 | | | |
| | | | Dibromotetrafluoroethane (Halon-2402) | 124-73-2 | | | |

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(Prohibited Substances and Reported Substances)

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| TKR № | Substance Group | Chemical Substance Group | Substance Name | CAS № | Managing Category | Threshold Level (ppm) | Applications, Applications, and Targets |
|-------|-----------------|--|---|--------------------------|-------------------|-----------------------|--|
| 26 | C04 | Ozone-Depleting Substances (ODS) | Tetrachloromethane (carbon tetrachloride) | 56-23-5 | L1 | - | |
| | | | 1.1.1-Trichloroethane | 71-55-6 | | | |
| | | | Bromomethane(Methyl bromide) | 74-83-9 | | | |
| | | | Dibromofluoromethane(HBF C-21 B2) | 1868-53-7 | | | |
| 27 | C07 | Formaldehyde | Formaldehyde | 50-00-0 | L1 | - | Intentional addition prohibited. Wooden Products (Speakers, Racks, etc.) using Fiberboard , Particle Board and Plywood. 75 Textile applications. |
| 28 | C08 | Specified Benzotriazol (=Phenol) | Phenol 2-(2H-Zotriazol-2-yl)-4,6-bis(1,1-Lethyl) | 3846-71-7 | L1 | - | Intentional addition prohibited. UV inhibitors and absorbers used in Decorative Plates, Photographic Paper and Molded Plastic Products. |
| 29 | C09 | Phthalic Acid Esters Group 1 | Bis (2-Ethylhexyl) Phthalate (DEHP) | 117-81-7 | L1 | 1,000 | Intentional addition prohibited. Plasticizers, Dyes, Pigments, Paints, Inks, Adhesives, etc. 2018/07/21 prohibited The Total Inclusion of 1,000ppm or more in Group 1 is prohibited. 2020/1/6 prohibited |
| | | | Dibutylphthalate (DBP) | 84-74-2 | | | |
| | | | Butyl Benzyl Phthalate (BBP) | 85-68-7 | | | |
| | | | Diisobutyl Phthalate (DIBP) | 84-69-5 | | | |
| 30 | C10 | Phthalic Acid Esters Group 2 | Diisononyl Phthalate (DINP) | 28553-12-0 68515-48-0 | L1 | 1,000 | Intentional addition prohibited. Plasticizers, Dyes, Pigments, Paints, Inks, Adhesives, etc. |
| | | | 1,2 Nzenedicarboxylic Aciddiisodecyl Ester (DIDP) | 26761-40-0 68515-49-1 | | | |
| | | | Di-n-Octyl Phthalate (DNOP) | 117-84-0 | | | |
| | | | Di-n-Hexyl Phthalate | 84-75-3 | | | |
| | | | Diisoheptyl Phthlate | 71888/89-6 68515-42-4 | | | |
| | | | Bis(2-Methoxyethyl) Phthalate | 117-82-8 | | | |
| 31 | C11 | Dimethyl Fumarate (DMF) (Dimethylfumara te) | Dimethyl Fumarate | 624-49-7 | L1 | 0.1 | Intentional addition prohibited. (Fungicides, desiccants) |
| 32 | C12 | Bis(2-Ethylhexyl) Phthalate (DEHP) <EU RoHS> 2019/07/22 enforced | Bis(2-Ethylhexyl) Phthalate | 117-81-7 | L1 | 1,000 | Intentional addition prohibited. 2018/07/21 prohibited |

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| TKR № | Substance Group | Chemical Substance Group | Substance Name | CAS № | Managing Category | Threshold Level (ppm) | Applications, Applications, and Targets |
|-------------------------------|-----------------|---|---|-----------|-------------------|-------------------------|---|
| 33 | C13 | Dibutyl Phthalate (DBP) <EU RoHS> 2019/07/22 enforced | Dibutyl Phthalate | 84-74-2 | L1 | 1,000 | Intentional addition prohibited. 2018/07/21 prohibited |
| 34 | C14 | Butylbenzyl phthalate (BBP) <EU RoHS> 2019/07/22 enforced | Butyl benzyl phthalate | 85-68-7 | L1 | 1,000 | Intentional addition prohibited. 2018/07/21 prohibited |
| 35 | C15 | Diisobutyl phthalate (DIBP) <EU RoHS> 2019/07/22 enforced | Diisobutyl Phthalate | 84-69-5 | L1 | 1,000 | Intentional addition prohibited. 2018/07/21 prohibited |
| 36 | * | Perfluorooctanoic Acid (PFOA) Its Aalts and related substances | Perfluorooctanoic Acid (PFOA) | 335-67-1 | L1 | 1,000 0.025 1 | Intentional addition prohibited. Inclusion of 25ppb (0.025ppm) or more in Homogeneous Materials is prohibited. In addition, the total content of PFOA related substances is prohibited to be over 1000ppb (1ppm). ↳ 2020/1/1 prohibited |
| | | | Perfluorooctanoic Acid Ammonium Salt (APFO) | 3825-26-1 | | | |
| | | | Sodium Perfluorooctanoate | 335-95-5 | | | |
| | | | Potassium Perfluorooctanoate | 2395-00-8 | | | |
| | | | Silver Perfluorooctanoate | 335-93-3 | | | |
| | | | Perfluorooctanoyl Fluoride | 335-66-0 | | | |
| | | | Methyl Perfluorooctanoate | 376-27-2 | | | |
| | | | Ethyl Perfluorooctanoate | 3108-24-5 | | | |
| Other PFOA related substances | - | | | | | | |
| 37 | * | Hexachlorobenzene (HCB) | Hexachlorobenzene | 118-74-1 | L1 | 1,000 | Intentional addition prohibited. |
| 38 | * | Polycyclic Aromatic Hydrocarbon (PAHs) | Benzo[def]chrysene (Benzo[a]pyrene) | 50-32-8 | L1 | 1,000 | Intentional addition prohibited. |
| | | | Benzo[e]pyrene | 192-97-2 | | | |
| | | | Benzo[a]anthracene | 56-55-3 | | | |
| | | | Chrysene | 218-01-9 | | | |
| | | | Benzo(b)fluoranthene | 205-99-2 | | | |
| | | | Benzo(j)fluoranthene | 205-82-3 | | | |
| | | | Benzo(k)fluoranthene | 207-08-9 | | | |
| | | | Dibenz[a,h]anthracene | 53-70-3 | | | |
| 39 | * | N-Phenylbenzene | N-Phenyl-Benzenamine | (-) | L1 | 1,000 | Intentional addition prohibited. |

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| TKR № | Substance Group | Chemical Substance Group | Substance Name | CAS № | Managing Category | Threshold Level (ppm) | Applications, Applications, and Targets |
|------------------------------------|-----------------|--|---|--------------|-------------------|-----------------------|---|
| 40 | * | Long-Chain Perfluoroalkyl Carboxylate and Perfluoroalkyl Sulfonate Chemical Substances | Sodium;2-methylpropane-1-sulfonate 1) | 68187-47-3 | L1 | — | <p>Intentional addition prohibited.</p> <p>2020/9/25 prohibited</p> <p>Uses: Coatings on parts / products, or mixture products such as coating materials</p> <p>Example: Surface coating</p> <p>Inks, adhesives, paints such as lacquer and enamel, varnishes, sealants, mascots, etc.</p> <p>"antireflective coating, photoresists, or surfactant for use in photomicro lithography and other processes to produce semiconductors or similar components of electronic or other miniaturized devices," those uses can be considered outside the scope of this notification requirement.</p> <p>1) The use of this chemical substance in adhesives is outside the scope of this notification requirement.</p> <p>2) The use of this chemical substance in the manufacture/process of coatings/finishes for textile, leather, and hard surface treatments, and in the manufacture of wetting agents are outside the scope of this notification requirement.</p> <p>3) CBI (trade secret information) is applicable only when the EPA (Economic Partnership Agreement) Accession No. shown on the left in the table has been obtained.</p> |
| | | | 1,1,2,2-Tetrahydroperfluoroalkyl(C8-C14) alcohol 2) | 68391-08-2 | | | |
| | | | Thiols, C8-20, gamma-omega-perfluoro, telomers with acrylamide | 70969-47-0 | | | |
| | | | Thiols, C4-20, gamma-omega-perfluoro, telomers with acrylamide and acrylic acid, sodium salts | 1078712-88-5 | | | |
| | | | 1-Propanaminium, 3-amino-N-(carboxymethyl)-N,Ndimethyl-,N-(2-(gammaomega-perfluoro-C4-20-alkyl)thio)acetyl) derivs. inner salts | 1078715-61-3 | | | |
| | | | Polyfluoroalkyl betaine (generic) | CBI 71217 3) | | | |
| | | | Modified fluoroalkyl urethane (generic) | CBI 89419 3) | | | |
| Perfluorinated polyamine (generic) | CBI 274147 3) | | | | | | |
| 41 | * | CMR substances in textile products | — | — | L1 | — | Note) See below for details on CMR substances in textile products (page 22). |
| 42 | * | Volatile Organic Compounds (VOCs) and Individual Hazardous Substances | Substances subject to Chinese national standards (GB33372-2020) | — | L1 | — | <p>Adhesive (Effective date: 2020.12.1)</p> <p>Conforms to the standard on the left</p> <p>Note) See below for Chinese national standards (pages 23-24)</p> <p>Industrial protective paint (Effective date: 2020.12.1)</p> <p>Conforms to the standard on the left</p> <p>Note) See below for Chinese national standards (pages 25-27)</p> <p>Ink (Effective date: 2021.4.1)</p> <p>Conforms to the standard on the left</p> <p>Note) See below for Chinese national standards (page 28)</p> <p>Cleaning agent (Effective date: 2020.12.1)</p> <p>Conforms to the standard on the left</p> <p>Note) See below for Chinese national standards (page 29)</p> <p>Vehicle paint (Effective date: 2020.12.1)</p> <p>Conforms to the standard on the left</p> <p>Note) See below for Chinese national standards (pages 30-32)</p> <p>Paints for wooden appliances (Effective date: December 1, 2020)</p> <p>Conforms to the standard on the left</p> <p>Note) See below for Chinese national standards (pages 33-34)</p> <p>Building wall paint (Effective date: 2020.12.1)</p> <p>Conforms to the standard on the left</p> <p>Note) See below for Chinese national standards (pages 35-36)</p> |
| | | | Substances subject to Chinese national standards (GB30981-2020) | | | | |
| | | | Substances subject to Chinese national standards (GB38507-2020) | | | | |
| | | | Substances subject to Chinese national standards (GB38508-2020) | | | | |
| | | | Substances subject to Chinese national standards (GB24409-2020) | | | | |
| | | | Substances subject to Chinese national standards (GB18581-2020) | | | | |
| | | | Substances subject to Chinese national standards (GB18582-2020) | | | | |

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|-------------------------------|-----------------|---|--|------------|-------------------|-----------------------|--|
| L2 Reported Substances | | | | | | | |
| 43 | A01 | Antimony / Antimony Compounds | Antimony | 7440-36-0 | L2 | 1,000 | All applications. |
| | | | Antimony Chloride(III) | 10025-91-9 | | | |
| | | | Antimony Trioxide, ATO | 1309-64-4 | | | |
| | | | Antimony Pentoxide | 1314-60-9 | | | |
| | | | Sodium Antimonate | 15432-85-6 | | | |
| | | | Other Antimonials | (-) | | | |
| 44 | A02 | Arsenic / Arsenic Compounds | Arsenic | 7440-38-2 | L2 | 1,000 | All applications. |
| | | | Gallium Arsenide | 1303-00-0 | | | |
| | | | Arsenic Pentoxide | 1303-28-2 | | | |
| | | | Arsenic(III) Oxide | 1327-53-3 | | | |
| 44 | A02 | Arsenic/Arsenic Compounds | Other Arsenic Compounds | (-) | L2 | 1,000 | All applications. |
| 45 | A04 | Bismuth and Bismuth Compounds | Bismuth | 7440-69-9 | L2 | 1,000 | All applications. |
| | | | Bismuth Trioxide | 1304-76-3 | | | |
| | | | Nitric Acid Bismuth | 10361-44-1 | | | |
| | | | Other Bismuth Compounds | (-) | | | |
| 46 | A11 | Nickel/Nickel Compounds ※ Nickel Compounds excluding Metallic Nickel | Nickel | 7440-02-0 | L2 | 1,000 | All applications. Prohibited: Use in direct contact with skin for a long period of time → L1 Report: Other uses → L2 |
| | | | Nickel(II) Oxide | 1313-99-1 | | | |
| | | | Nickel Carbonate | 3333-67-3 | | | |
| | | | nickel(II) Sulfate | 7786-81-4 | | | |
| | | | Other Nickel Compounds | (-) | | | |
| 47 | A13 | Selenium/Selenium Compounds | Selenium | 7782-49-2 | L2 | 1,000 | All applications. |
| | | | Selenious Acid | 7783-00-8 | | | |
| | | | Other Selenium Compounds | (-) | | | |
| 48 | A16 | Magnesium | Magnesium | 7439-95-4 | L2 | 1,000 | All applications. |
| 49 | A19 | Beryllium and its Compounds | Beryllium | 7440-41-7 | L2 | 1,000 | All applications. Prohibition: Beryllium oxide |
| | | | Other Beryllium Compounds | (-) | | | |
| 50 | A22 | Cobalt(II) Chloride (CoCl ₂) | Cobalt Dichloride (CoCl ₂) | 7646-79-9 | L2 | - | Intentional addition prohibited. Humidity indicators used in desiccants (silica gel, etc.). |
| | | | Cobalt Chloride Hexahydrate | 7791-13-1 | | | |
| | | | Cobalt Chloride(III) | 10241-04-0 | | | |
| | | | Cobalt Chloride | 34240-80-7 | | | |

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|-------|-----------------|--|--|------------|-------------------|-----------------------|---|
| 51 | A25 | Chromate (II) | Lead(II) Chromate | 7758-97-6 | L2 | 1,000 | All applications. |
| 52 | A26 | Molybdate Chromate Sulfate (C.I. Pigment Red 104) | CI NO 77605 | 12656-85-8 | L2 | 1,000 | All applications. |
| 53 | A27 | C.I. Pigment Yellow 34 | C.I. Pigment Yellow 34 | 1344-37-2 | L2 | 1,000 | All applications. |
| 54 | A29 | Strontium Chromate | Strontium Chromate | 7789-06-2 | L2 | 1,000 | All applications. |
| 55 | A30 | Hydroxyoctaoxodizinc Potassium Dichromate | Potassium Hydroxyoctaoxodizincatedichromate | 11103-86-9 | L2 | 1,000 | All applications. |
| 56 | A31 | Pentazinc Chromate Octahydroxide | Pentazinc Chromate Octahydroxide | 49663-84-5 | L2 | 1,000 | All applications. |
| 57 | B08 | Brominated Flame Retardants (excluding PBBs, PBDE and HBCDD) | Brominated flame retardant which comes under notation of ISO 1043-4code FR(14)[Aliphatic number /alicyclic brominated compounds] | (-) | L2 | 1,000 900 | All applications. Printed Circuit Board applications. <Total bromine content> |

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| TKR № | Substance Group | Chemical Substance Group | Substance Name | CAS № | Managing Category | Threshold Level (ppm) | Applications, Applications, and Targets |
|-------|-----------------|--|---|------------|-------------------|-----------------------|---|
| 57 | B08 | Brominated Flame Retardants (excluding PBBs, PBDE and HBCDD) | Brominated Flame Retardant which comes under notation of ISO 1043-4 code number FR(15)[Aliphatic/Alicyclic Brominated Compounds in combination with Antimony Compounds] | (-) | L2 | 1,000 | All applications. Printed Circuit Board applications. <Total bromine content> |
| | | | Brominated Flame Retardant which comes under notation of ISO 1043-4 code number FR(16)[Aromatic brominated compounds excluding brominated diphenyl ether and biphenyls] | (-) | | 900 | |
| | | | Brominated Flame Retardant which comes under notation of ISO 1043-4 code number FR(17)[Aromatic Brominated Compounds excluding Brominated Diphenyl Ether and Biphenyls) in combination with Antimony Compounds] | (-) | | | |
| | | | Brominated Flame Retardant which comes under notation of ISO 1043-4 code number FR(22)[Aliphatic/Alicyclic Chlorinated and Brominated Compounds] | (-) | | | |
| | | | Brominated Flame Retardant which comes under notation of ISO 1043-4 code number FR(42)[Brominated Organic Phosphorus Compounds] | (-) | | | |
| | | | Poly(2,6-Dibromo-Phenylene Oxide) | 69882-11-7 | | | |
| | | | Tetra-Decabromo-Diphenoxy-Benzene | 58965-66-5 | | | |
| | | | 1,2-Bis(2,4,6-Tribromophenoxy)Ethane | 37853-59-1 | | | |

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|--|-----------------|--|---|-------------|-------------------|-----------------------|---|
| 57 | B08 | Brominated Flame Retardants (excluding PBBs, PBDE and HBCDD) | 3,5,3',5'-Trabromo-Bisphenol A(TBBA) | 79-94-7 | L2 | 1,000 | All applications. |
| | | | TBBA (unspecified) | 30496-13-0 | | | |
| | | | TBBA(Epichlorhydrin Oligomer) | 40039-93-8 | | | |
| | | | TBBA(TBBA-Diglycidyl-Ether Oligomer) | 70682-74-5 | | | |
| | | | TBBA Carbonate Oligomer | 28906-13-0 | | | |
| | | | TBBA Carbonate Oligomer, Phenoxy End Capped | 94344-64-2 | | | |
| | | | TBBA Carbonate Oligomer, 2,4,6-Tribromo-Phenol Terminated | 71342-77-3 | | | |
| | | | TBBA-Bisphenol A-Phosgene Polymer | 32844-27-2 | | | |
| | | | Brominated Epoxy Resin End-Capped with Tribromophenol | 139638-58-7 | | | |
| | | | Brominated Epoxy Resin End-Capped with Tribromophenol | 135229-48-0 | | | |
| | | | TBBA-(2,3-Dibromo-Propyl-Ether) | 21850-44-2 | | | |
| | | | TBBA Bis-(2-Hydroxy-Ethyl-Ether) | 4162-45-2 | | | |
| | | | TBBA-Bis-(Allyl-Ether) | 25327-89-3 | | | |
| | | | TBBA-Dimethyl-Ether | 37853-61-5 | | | |
| | | | Tetrabromo-Bisphenol S | 39635-79-5 | | | |
| | | | TBBS-Bis-(2,3-Dibromo-Propyl-Ether) | 42757-55-1 | | | |
| | | | 2,4-Dibromo-Phenol | 615-58-7 | | | |
| | | | 2,4,6-Tribromo-Phenol | 118-79-6 | | | |
| | | | Pentabromo-Phenol | 608-71-9 | | | |
| | | | 2,4,6-Tribromo-Phenyl-Allyl-Ether | 3278-89-5 | | | |
| Tribromo-Phenyl-Allyl-Ether, unspecified | 26762-91-4 | | | | | | |

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|--|-----------------|--|--|-------------------------|-------------------|-----------------------|---|
| 57 | B08 | Brominated Flame Retardants (excluding PBBs, PBDE and HBCDD) | Exabromocyclododecane (HBCDD) | 25637-99-4 3194-55-6 | L2 | 1,000 | All applications. |
| | | | Tetrabromo-Chyclo-Octane | 31454-48-5 | | | |
| | | | 1,2-Dibromo-4-(1,2 Dibromo-Methyl)-Cyclo-Hexane | 3322-93-8 | | | |
| | | | TBPA Na Salt | 25357-79-3 | | | |
| | | | Tetrabromo Phthalic Anhydride | 632-79-1 | | | |
| | | | Bis(Methyl) Tetrabromo-Phtalate | 55481-60-2 | | | |
| | | | Bis(2-Ethylhexyl) Tetrabromo-Phtalate | 26040-51-7 | | | |
| | | | 2-Hydroxy-Propyl-2-(2-Hydroxyethoxy)-Ethyl-TBP | 20566-35-2 | | | |
| | | | TBPA, Glycol-and Propylene-Oxide Esters | 75790-69-1 | | | |
| | | | N,N'-Ethylene -Bis-(Tetrabromophthalimide) | 32588-76-4 | | | |
| | | | Ethylene-Bis(5,6-Dibromo-Norbornane-2,3-Dicarboximide) | 52907-07-0 | | | |
| | | | 2,3-Dibromo-2-Butene-1,4-Diol | 3234-02-4 | | | |
| | | | Dibromo-Neopentyl-Glycol | 3296-90-0 | | | |
| | | | Dibromo-Propanol | 96-13-9 | | | |
| | | | Tribromo-Neopentyl-Alcohol | 36483-57-5 | | | |
| | | | Poly Tribromo-Styrene | 57137-10-7 | | | |
| | | | Tribromo-Styrene | 61368-34-1 | | | |
| | | | Dibromo-Styrene Grafted PP | 171091-06-8 | | | |
| | | | Poly-Dibromo-Styrene | 31780-26-4 | | | |
| | | | Bromo-/Chloro-Paraffins | 68955-41-9 | | | |
| Bromo-/Chloro-Alpha-Olefin | 82600-56-4 | | | | | | |
| Vinylbromide | 593-60-2 | | | | | | |
| Tris-(2,3-Dibromo-Propyl)-Isocyanurate | 52434-90-9 | | | | | | |

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|-------|-----------------|---|--|-------------|-------------------|-----------------------|---|--|
| 57 | B08 | Brominated Flame Retardants (excluding PBBs, PBDE and HBCDD) | Tris(2,4-Dibromo-Phenyl) Phosphate | 49690-63-3 | L2 | 1,000 | All applications. | |
| | | | Tris(Tribromo-Neopentyl) Phosphate | 19186-97-1 | | | | |
| | | | Chlorinated and Nated Phosphate Esther | 125997-20-8 | | | | |
| | | | Pentabromo-Toluene | 87-83-2 | | | | |
| | | | Pentabromo-Benzyl Bromide | 38521-51-6 | | | | |
| | | | 1,3-Butadiene Homopolymer, Brominated | 68441-46-3 | | | | |
| | | | Pentabromo-Benzyl-Acrylate, Monomer | 59447-55-1 | | | | |
| | | | Pentabromo-Benzyl-Acrylate, Polymer | 59447-57-3 | | | | |
| | | | Decabromo-Diphenyl-Ethane | 84852-53-9 | | | | |
| | | | Tribromo-Bisphenyl-Maleinimide | 59789-51-4 | | | | |
| | | | Octabromo-1,1,3-Trimethyl-1-Phenylindane (FR-1808) | 155613-93-7 | | | | |
| | | | Other Brominated Flame Retardants | (-) | | | | |
| 58 | B12 | Perchlorates | Lithium Perchlorate | 7791-03-9 | L2 | 0.006 | All applications. | |
| | | | Other Perchlorate Compounds | (-) | | | | |
| 59 | B17 | [4-{Bis(4-Dimethylaminophenyl)methylene}-2,5-Cyclohexadiene-1-Ylidene]Dimethylammonium Chloride (C.I. Basic Violet 3) | Crystal Violet | 548-62-9 | L2 | 1,000 | All applications. | |
| 60 | B18 | Chlorine Flame Retardant | Tetrakis(2-Chloroethyl) Dichloroisopentyldiphosphate | 38051-10-4 | L2 | 1,000 | All applications. | |
| | | | Tris(1-Chloro-2-Propyl) Phosphate | 13674-84-5 | | 900 | | Printed Circuit Board applications. <total chlorine content> |
| | | | Tris(2,3-Dichloro-1-Propyl) Phosphate | 66108-37-0 | | | | |

TKR Group Green Procurement Standards

11th Edition

(Prohibited Substances and Reported Substances)

Prohibited Substances: Level 1 (L1) (Chemical Substances prohibited from intentional use or inclusion of impurities exceeding the threshold in Development, Design, Production and Sales).

Content Reported Substances: Level 2 (L2) (Chemical Substances that need to be used, controlled, and reported in Development, Design, Production and Sales).

| TKR № | Substance Group | Chemical Substance Group | Substance Name | CAS № | Managing Category | Threshold Level (ppm) | Applications, Applications, and Targets |
|-------|-----------------|--|---|------------|-------------------|-----------------------|---|
| 61 | B20 | 2,2'-Dichloro-4,4'-Methylenedianiline (MOCA) | 4,4'-Methylene bis(2-Chloroaniline) | 101-14-4 | L2 | 1,000 | All applications. |
| 62 | C06 | Radioactive Substances | Uranium-238 | 7440-61-1 | L2 | - | Intentional addition prohibited. Applications: Smoke Detectors, Measurements Equipment, Gauges, Detection and Organs |
| | | | Radon | 10043-92-2 | | | |
| | | | Americium-241 | 14596-10-2 | | | |
| | | | Thorium-232 | 7440-29-1 | | | |
| | | | Cesium-137 | 10045-97-3 | | | |
| | | | Strontium-90 | 10098-97-2 | | | |
| | | | Other Radioactive Substances | (-) | | | |
| 63 | C16 | Aluminosilicate, Refractory Ceramic Fibers | (-) | (-) | L2 | 1,000 | All applications. |
| 64 | C17 | Refractory Ceramic Fibers, Zirconia Aluminosilicate | (-) | (-) | L2 | 1,000 | All applications. |
| 65 | C18 | Boric acid, specified Sodium Borate | Orthoboric Acid | 10043-35-3 | L2 | 1,000 | All applications. |
| | | | Boric Acid | 11113-50-1 | | | |
| 66 | C19 | Disodium Tetraborate Anhydride | Disodium Teraborated Ecahydrate | 1330-43-4 | L2 | 1,000 | All applications. |
| | | | Disodium Tetraborate, Anhydrous | 1303-96-4 | | | |
| | | | Disodium Tetraborate, Anhydrous | 12179-04-3 | | | |
| 67 | C20 | Disodium Tetraboron Heptoxide Hydrate (Disodium Tetraborate Hydrate) | Tetraboron Disodium Heptaoxide, Hydrate | 12267-73-1 | L2 | 1,000 | All applications. |
| 68 | C21 | 1,2-Benzenedicarboxylic Acid, Branched Dialkyl Esters with 6 - 8 Carbon Atoms (DIHP) mainly composed of 7 Carbon Atoms | Diisoheptyl Phthalate | 71888-89-6 | L2 | 1,000 | All applications. |

TKR Group Green Procurement Standards

11th Edition

(Prohibited Substances and Reported Substances)

Prohibited Substances: Level 1 (L1) (Chemical Substances prohibited from intentional use or inclusion of impurities exceeding the threshold in Development, Design, Production and Sales).

Content Reported Substances: Level 2 (L2) (Chemical Substances that need to be used, controlled, and reported in Development, Design, Production and Sales).

| TKR № | Substance Group | Chemical Substance Group | Substance Name | CAS № | Managing Category | Threshold Level (ppm) | Applications, Applications, and Targets |
|-------|-----------------|--|--|------------|-------------------|-----------------------|---|
| 69 | C22 | 1,2-Benzenedicarboxylic Acids, Branched and straight chain Dialkyl Esters (DHNUP) having 7-11 Carbon Atoms | 1,2-Benzenedicarboxylic Acid, Di-C7-11-Branched and Linear Alkyl Esters | 68515-42-4 | L2 | 1,000 | All applications. |
| 70 | C23 | Bis(2-Methoxyethyl) Phthalate | Bis(2-Methoxyethyl) Phthalate | 117-82-8 | L2 | 1,000 | All applications. |
| 71 | C24 | 4- (1,1,3,3-Tetramethylbutyl) Phenol, (4-Tert-Octylphenol) | 4-Tert-Octylphenol | 140-66-9 | L2 | 1,000 | All applications. |
| 72 | C25 | Bis(2-Methoxyethyl) Ether | Bis(2-Methoxyethyl) Ether | 111-96-6 | L2 | 1,000 | All applications. |
| 73 | C26 | N,N-Dimethylacetamide (DMAC) | N,N-Dimethylacetamide | 127-19-5 | L2 | 1,000 | All applications. |
| 74 | * | Halogenated Compounds | Halogen Compounds <Organochlorine Compounds><Organobromine Compounds> (Related to No. 65 and 70) | (-) | L2 | 900 | Laminate object. Intentional addition to other Plastic Flame Retardants and Plasticizers is prohibited. |
| 75 | * | | REACH/restriction substances | | L2 | - | Apply the latest version of the REACH. |
| 76 | * | | REACH/ approved substances | | L2 | - | Apply the latest version of the REACH. |
| 77 | * | | REACH/SVHC | | L2 | - | Apply the latest version of the REACH. |
| 78 | * | | ChemSHERPA Controlled substances | | L2 | - | Apply the latest Laws and Regulations. |

TKR Group Green Procurement Standards

(Prohibited Substances and Reported Substances)

11th edition

CMR substances in textile products(Carcinogenic, Mutagenic or Toxic to Reproduction toxic :
Substances with carcinogenicity, mutagenicity and reproductive toxicity)

“Management Level” is defined as Level1 for all substances listed in the table below.

Textile products or textile component which will contact human skin in normal application(Ex. Strap, carrying bag, carrying case, pouch) are target of control. But here the textile products or textile components are limited to those made of textile only, or weight ratio of textile partial equals or exceed 80%.

| No. | Substance name | CAS No. | Threshold level (in homogenous material) |
|-----|--|------------|--|
| 1 | Cadmium and its compounds (listed in Annex XVII, Entry 28, 29, 30, Appendices 1-6) | — | 0.0001 wt% (1 ppm) (expressed as Cd metal that can be extracted from the material) |
| 2 | Chromium (VI) compounds (listed in Annex XVII, Entry 28, 29, 30, Appendices 1-6) | — | 0.0001 wt% (1 ppm) (expressed as Cr (VI) metal that can be extracted from the material) |
| 3 | Arsenic compounds (listed in Annex XVII, Entry 28, 29, 30, Appendices 1-6) | — | 0.0001 wt% (1 ppm) (expressed as As metal that can be extracted from the material) |
| 4 | Lead and its compounds (listed in Annex XVII, Entry 28, 29, 30, Appendices 1-6) | — | 0.0001 wt% (1 ppm) (expressed as Pb metal that can be extracted from the material) |
| 5 | Benzene | 71-43-2 | 0.0005 wt% (5 ppm) |
| 6 | Benz[a]anthracene (BaA) | 56-55-3 | 0.0001 wt% (1 ppm) |
| 7 | Benzo[b]fluoranthene (BbFA), Benz[e]acephenanthrylene | 205-99-2 | 0.0001 wt% (1 ppm) |
| 8 | Benzo[a]pyrene (BaP); Benzo[def]chrysene | 50-32-8 | 0.0001 wt% (1 ppm) |
| 9 | Benzo[e]pyrene (BeP) | 192-97-2 | 0.0001 wt% (1 ppm) |
| 10 | Benzo[j]fluoranthene (BjFA) | 205-82-3 | 0.0001 wt% (1 ppm) |
| 11 | Benzo[k]fluoranthene (BkFA) | 207-08-9 | 0.0001 wt% (1 ppm) |
| 12 | Chrysene (CHR) | 218-01-9 | 0.0001 wt% (1 ppm) |
| 13 | Dibenz[a,h]anthracene (DBaA) | 53-70-3 | 0.0001 wt% (1 ppm) |
| 14 | $\alpha, \alpha, \alpha, 4$ -Tetrachlorotoluene; p-Chlorobenzotrithloride | 5216-25-1 | 0.0001 wt% (1 ppm) |
| 15 | α, α, α -Trichlorotoluene; benzotrithloride | 98-07-7 | 0.0001 wt% (1 ppm) |
| 16 | α -Chlorotoluene; Benzyl chloride | 100-44-7 | 0.0001 wt% (1 ppm) |
| 17 | Formaldehyde | 50-00-0 | 0.0075 wt% (75 ppm) |
| 18 | 1,2-Benzenedicarboxylic acid; Bis(2-methoxyethyl) phthalate | 71888-89-6 | 0.1 wt% (1000 ppm) |
| 19 | | 117-82-8 | 0.1 wt% (1000 ppm) (As the sum of the substances on the left or EU REACH ANNEX XVII and other phthalates listed in this table.) |
| 20 | Diisopentylphthalate | 605-50-5 | 0.1 wt% (1000 ppm) (As the sum of the substances on the left or EU REACH ANNEX XVII and other phthalates listed in this table.) |
| 21 | Di-n-pentyl phthalate (DPP) | 131-18-0 | 0.1 wt% (1000 ppm) (As the sum of the substances on the left or EU REACH ANNEX XVII and other phthalates listed in this table.) |
| 22 | Di-n-hexyl phthalate (DnHP) | 84-75-3 | 0.1 wt% (1000 ppm) (As the sum of the substances on the left or EU REACH ANNEX XVII and other phthalates listed in this table.) |
| 23 | N-Methyl-2-pyrrolidone;1-Methyl-2-pyrrolidone(NMP) | 872-50-4 | 0.3 wt% (3000 ppm) |
| 24 | N,N-Dimethylacetamide(DMAC) | 127-19-5 | 0.3 wt% (3000 ppm) |
| 25 | N,N-Dimethylformamide; Dimethyl formamide(DMF) | 68-12-2 | 0.3 wt% (3000 ppm) |
| 26 | 1,4,5,8-Tetraaminoanthraquinone C.I.Disperse Blue 1 | 2475-45-8 | 0.005 wt% (50 ppm) |
| 27 | Benzenamine, 4,4'-(4-iminocyclohexa-2,5-dienylidene)methylene)dianiline hydrochloride C.I. Basic Red 9 | 569-61-9 | 0.005 wt% (50 ppm) |
| 28 | [4-[4,4'-Bis(dimethylamino)benzhydrylidene]cyclohexa-2,5-dien-1-ylidene]dimethylammonium chloride; C.I. Basic Violet 3 with $\geq 0,1$ % of Michler's ketone (EC no. 202-027-5) | 548-62-9 | 0.005 wt% (50 ppm) |
| 29 | 4-Chloro-o-toluidinium chloride | 3165-93-3 | 0.003 wt% (30 ppm) |
| 30 | 2-Naphthylammoniumacetate | 553-00-4 | 0.003 wt% (30 ppm) |
| 31 | 4-Methoxy-m-phenylene diammonium sulphate; 2,4-Diaminoanisole sulphate | 39156-41-7 | 0.003 wt% (30 ppm) |
| 32 | 2,4,5-Trimethylaniline hydrochloride | 21436-97-5 | 0.003 wt% (30 ppm) |
| 33 | Quinoline | 91-22-5 | 0.005 wt% (50 ppm) |

[Chinese National Standards]

See below for details on Chinese National Standards.

GB 33372-2020 Limit of volatile organic compounds content in adhesive (Effective date: December 1, 2020)
The assessment of compliance with the regulation shall be based on the original Chinese text of the latest GB, as published by the Chinese government.

■ **Scope of application**

This standard specifies the Limit Requirements / Test Methods / Inspection Rules / Package Label concerning volatile organic compound (VOC) content in adhesives under the specified conditions.

This standard applies to the limits of VOC content in solvent-based, water-based, and solvent-free adhesives.

This standard does not apply to the following.

- Adhesives that are used as intermediates, or for the production of raw materials without proceeding to distribution
- Adhesives that are used for testing or evaluation in the laboratory, regardless of the type of research/development, quality assurance or analysis
- Urea formaldehyde, phenol formaldehyde, or melamine formaldehyde adhesives
- Special functional surface treatment agents that are used for material adhesion

■ **Requirements**

Each VOC content in adhesive products, such as benzene series (benzene, toluene and xylene), halogenated alkyl dichloromethane, 1,2 dichloroethane, 1,1,1 trichloroethane, 1,1,2 trichloroethane, toluene diisocyanate, and free formaldehyde, shall be satisfied the specifications in GB30982 or GB 19340.

The limit of VOC content in solvent-based adhesives shall be satisfied the specifications in Table 1.

The limit of VOC content in water-based adhesives shall be satisfied the specifications in Table 2.

For the limit of VOC content in solvent-free adhesives, see Table 3.

If use in more than one application is indicated on an adhesive product, the lowest limit in each requirement shall be applied.

■ **Limit value**

Table 1: Limits on VOC content in solvent-based adhesives

| Applications | Indicator (g/L), ≤ | | | | |
|---------------------------|--------------------|---|------------------|-----------|------------------|
| | Neoprenes | Styrene-butadiene-styrene block copolymer rubbers | Polyurethanes | Acrylates | Others |
| Buildings | 650 | 550 | 500 | 510 | 500 |
| Interior decoration | 600 | 500 | 400 | 510 | 450 |
| Shoes and luggage | 600 | 500 | 400 | - | 400 |
| Woodworking and furniture | 600 | 500 | 400 | 510 | 400 |
| Assembling | 600 | 550 | 250 | 510 | 250 |
| Packaging | 600 | 500 | 400 | 510 | 500 |
| Special | 850 ^a | - | 550 ^b | - | 700 ^c |
| Others | 600 | 500 | 250 | 510 | 250 |

^a For on-site repair

^b For heavy corrosion prevention

^c Hot vulcanizing adhesive for automobile and bridge shock absorption

Table 2: Limits on VOC content in water-based adhesives

| Applications | Indicator (g/L), ≤ | | | | | | |
|---------------------------|--------------------|--------------------|---------|---------------|---|-----------|--------|
| | Polyvinyl acetates | Polyvinyl alcohols | Rubbers | Polyurethanes | Vinyl acetate-ethylene co-polymer emulsions | Acrylates | Others |
| Buildings | 100 | 100 | 150 | 100 | 50 | 100 | 50 |
| Interior decoration | 50 | 50 | 100 | 50 | 50 | 50 | 50 |
| Shoes and luggage | 50 | - | 150 | 50 | 50 | 100 | 50 |
| Woodworking and furniture | 100 | - | 100 | 50 | 50 | 50 | 50 |
| Transportation | 50 | - | 50 | 50 | 50 | 50 | 50 |
| Assembling | 100 | - | 100 | 50 | 50 | 50 | 50 |
| Packaging | 50 | - | 50 | 50 | 50 | 50 | 50 |
| Others | 50 | 50 | 50 | 50 | 50 | 50 | 50 |

Table 3: Limits on VOC content in solvent-free adhesives

| Applications | Indicator (g/L) ≤ | | | | | | | | |
|--|-------------------|-----|---------------|--------------|-----------|--------------|----------------------|----------------|--------|
| | Organic silicon | MS | Polyurethanes | Polysulfides | Acrylates | Epoxy resins | α-Cyanoacrylic acids | Thermoplastics | Others |
| Buildings | 100 | 100 | 50 | 50 | - | 100 | 20 | 50 | 50 |
| Interior decoration | 100 | 50 | 50 | 50 | - | 50 | 20 | 50 | 50 |
| Shoes and luggage | - | 50 | 50 | - | - | - | 20 | 50 | 50 |
| Sanitary materials, apparel and fiber processing | - | 50 | 50 | - | - | - | - | 50 | 50 |
| Paper processing and bookbinding | - | 50 | 50 | - | - | - | - | 50 | 50 |
| Transportation | 100 | 100 | 50 | 50 | 200 | 100 | 20 | 50 | 50 |
| Assembling | 100 | 100 | 50 | 50 | 200 | 100 | 20 | 50 | 50 |
| Packaging | 100 | 50 | 50 | - | - | - | - | 50 | 50 |
| Others | 100 | 50 | 50 | 50 | 200 | 50 | 20 | 50 | 50 |

Note 1: MS refers to adhesives that use silane modified polymer as main materials.

Note 2: Thermoplastics refers to thermoplastic polyolefin or thermoplastic rubber.

(GB30982-2014) Table 1: Limits on harmful substances in solvent-based adhesives for buildings

| Item | Limit value | | | | |
|----------------------------------|-----------------------|-------------------|------------------------|--------------------|-----------------|
| | Chloroprene adhesives | SBS adhesives | Polyurethane adhesives | Acrylate adhesives | Other adhesives |
| Benzene (g/kg) | ≤5.0 | | | | |
| Toluene + xylene (g/kg) | ≤200 | ≤80 | ≤150 | | |
| Toluene diisocyanate (g/kg) | - | | ≤10 | - | |
| Dichloromethane (g/kg) | Total amount ≤ 5.0 | ≤200 | - | Total amount ≤50 | |
| 1,2-dichloroethane (g/kg) | | Total amount ≤5.0 | | | |
| 1,1,1-trichloroethane (g/kg) | | | | | |
| 1,1,2-trichloroethane (g/kg) | | | | | |
| Volatile organic compounds (g/L) | ≤680 | ≤630 | ≤680 | ≤600 | ≤680 |

(GB30982-2014) Table 2: Limits on harmful substances in water-based adhesives for buildings

| Item | Limit value | | | | | | |
|----------------------------------|--------------------------|-------------------------|---------------|---------------------|---------------------|-----------------|--------|
| | Polyvinyl acetate series | Dimethoxymethane series | Rubber series | Polyurethane series | VAE emulsion series | Acrylate series | Others |
| Free formaldehyde (g/kg) | ≤0.5 | ≤1.0 | ≤1.0 | - | ≤0.5 | ≤0.5 | ≤1.0 |
| Volatile organic compounds (g/L) | ≤100 | ≤150 | ≤150 | ≤100 | ≤100 | ≤100 | ≤150 |

(GB30982-2014) Table 3: Limits on harmful substances in solvent-free adhesives for buildings

| Item | Limit value | | | | |
|----------------------------------|---------------------------------------|---------------------|--------------------|--------------|--------|
| | Organic silicon series (including MS) | Polyurethane series | Polysulfide series | Epoxy series | |
| | | | | Part A | Part B |
| Volatile organic compounds (g/L) | ≤100 | ≤50 | ≤50 | ≤50 | - |
| Toluene diisocyanate (g/kg) | - | ≤10 | - | - | - |
| Benzene (g/kg) | - | ≤1 | - | ≤2 | ≤1 |
| Toluene (g/kg) | - | ≤1 | - | - | - |
| Toluene + xylene (g/kg) | - | - | - | ≤50 | ≤20 |

(GB19340-2014) Table 2: Limits on harmful substances in adhesives for shoes and luggage

| Item | Limit value | |
|---|---------------|-------------|
| | Solvent-based | Water-based |
| Benzene | ≤5.0 g/kg | - |
| Toluene + xylene | ≤200 g/kg | - |
| Free toluene diisocyanate | ≤10.0 g/kg | - |
| N-hexane | ≤150 g/kg | - |
| 1,2-dichloroethane (g/kg) | ≤5.0 g/kg | - |
| Total halogenated alkyl (including dichloromethane (g/kg), 1,2-dichloroethane (g/kg), 1,1,2-trichloroethane (g/kg), and trichloroethylene (g/kg)) | ≤50.0 g/kg | - |
| Volatile organic compounds | ≤750 g/L | ≤100 g/L |

GB 30981-2020 Limit of harmful substances in industrial protective coatings (Effective date: December 1, 2020)
The assessment of compliance with the regulation shall be based on the original Chinese text of the latest GB, as published by the Chinese government.

■ **Scope of application**

This standard specifies the Product Classification / Requirements / Test Methods / Inspection Rules / Package Label, and the Enforcement of the Standard, concerning the acceptable limits of substances that are harmful to human body and the environment in industrial protective coatings.

■ **Requirements**

The limit of VOC content in industrial protective coatings, except special functional coatings, shall be satisfied the requirements in Tables 1, 2, 3 and 4.

Notes

"Special functional coatings" include insulation coatings, anti-fingerprint coatings for touch screens and optical plastic sheets, polytetrafluoroethylene coatings that form film by sintering at 150 deg C or higher temperature (for chemical resistance, wear resistance or lubrication), fluoro-silicon coatings for elastomers, electro silver plating coatings (radiation-solidified), labeling coatings, non-adhesive and other special functions, and protective coatings for electronic components (with special functions such as protection against acid mist, dust and moisture).

The limit of VOC content in water-based paints shall be satisfied the requirements in Table 1.

The limit of VOC content in solvent-based paints shall be satisfied the requirements in Table 2.

The limit of VOC content in solvent-free paints shall be satisfied the requirements in Table 3.

The limit of VOC content in radiation-solidified paints shall be satisfied the requirements in Table 4.

If use in more than one application is indicated on a paint product, the most stringent limit in each requirement shall be satisfied.

■ **Limit value**

Table 1: Limits on VOC content in water-based paints

| Product classification | | Key product type | Limit value (g/L) | | |
|--|--|-----------------------|-------------------|---------|------|
| Paints for mechanical equipment | Paints for engineering and agricultural machinery (including component paints) | Primer | ≤300 | | |
| | | Middle paint | ≤300 | | |
| | | Topcoat | ≤420 | | |
| | | Varnish | ≤420 | | |
| | Paints for port machinery and chemical machinery (including component paints) | Shop primer | ≤300 | | |
| | | Primer | ≤300 | | |
| | | Middle paint | ≤250 | | |
| | | Topcoat | ≤300 | | |
| | Others | Varnish | ≤300 | | |
| | | Primer | ≤250 | | |
| | | Middle paint | ≤200 | | |
| | | Topcoat | ≤300 | | |
| Protection coatings for buildings and construction (excluding architectural wall paints) | Anticorrosion paint for metal base | One component | Alkyd resin paint | ≤350 | |
| | | | Others | Primer | ≤300 |
| | | | | Topcoat | ≤300 |
| | | Two components | Effect pigment | ≤420 | |
| | | | Shop primer | ≤300 | |
| | | | Primer | ≤300 | |
| | Concrete protection paints | Middle paint | ≤250 | | |
| | | Topcoat | ≤300 | | |
| | | Effect pigment | ≤420 | | |
| | | Sealant primer | ≤300 | | |
| | Others | Primer | ≤250 | | |
| | | Middle paint | ≤250 | | |
| Topcoat | | ≤300 | | | |
| Container paints | - | ≤300 | | | |
| | Primer | ≤350 | | | |
| | Middle paint | ≤250 | | | |
| Packaging paints | Non-stick paints | Topcoat | ≤300 | | |
| | | Middle paint | ≤350 | | |
| | | Primer | ≤480 | | |
| | Others | Roll coating (boards) | ≤480 | | |
| | | Spraying | ≤400 | | |
| | | Electrophoresis paint | ≤250 | | |
| Profile paints (including metal base screen wall panel paints) | Fluoroplastic paint | ≤350 | | | |
| | Others | ≤300 | | | |
| | Primer | ≤420 | | | |
| Paints for electrical and electronic product | Coloring | ≤420 | | | |
| | Varnish | ≤420 | | | |
| | - | ≤420 | | | |

Table 2: Limits on VOC content in solvent-based paints

| Product classification | | Key product type | | Limit value (g/L) |
|--|---|-----------------------|--------------|-------------------|
| Paints for mechanical equipment | Paints for engineering and agricultural machinery (including component paints) | Primer | | ≤540 |
| | | Middle paint | | ≤540 |
| | | Topcoat | | ≤550 |
| | | Varnish | | ≤550 |
| | Paints for port machinery and chemical machinery (including component paints) | Shop primer | | ≤680 |
| | | Primer | Inorganic | ≤600 |
| | | | Others | ≤550 |
| | | Middle paint | | ≤500 |
| | | Topcoat | | ≤500 |
| | | Varnish | | ≤500 |
| | Special paints (high temperature resistant paints, etc.) | | ≤650 | |
| | Others | Primer | | ≤500 |
| | | Middle paint | | ≤480 |
| Topcoat | | ≤550 | | |
| Varnish | | ≤550 | | |
| Protection coatings for buildings and construction | Anticorrosion paints for metal base | Shop primer | Inorganic | ≤720 |
| | | | Organic | ≤650 |
| | | Inorganic zinc primer | | ≤600 |
| | | One component paint | | ≤630 |
| | | Two component paint | Primer | ≤500 |
| | | | Middle paint | ≤500 |
| | | | Topcoat | ≤550 |
| | Concrete protection paints (including thin coat of waterproofing paints on railroad concrete bridges) | Sealant primer | | ≤700 |
| | | Primer | | ≤540 |
| | | Middle paint | | ≤540 |
| | | Topcoat | | ≤550 |
| Special paints (high temperature resistant paints, chemical resistant paints, binder paints, etc.) | | — | ≤650 | |
| Others | | — | ≤550 | |
| Container paints | Shop primer | Spraying | ≤700 | |
| | | Roll coating | ≤650 | |
| | Primer | | ≤550 | |
| | Middle paint | | ≤500 | |
| | Topcoat | | ≤550 | |
| Pre-coated coil materials | Fluoroplastic paints | — | | ≤780 |
| | Others | Primer | | ≤650 |
| | | Middle paint | | ≤700 |
| | | Topcoat | | ≤600 |
| Varnish | | ≤600 | | |
| Packaging paints | Non-stick paints | | — | ≤420 |
| | Others | Roll coating | Coil | ≤780 |
| | | | Sheet | ≤680 |
| Spraying | | ≤750 | | |
| Profile paints (including metal base screen wall panel paints) | Fluoroplastic paints | | — | ≤780 |
| | Primer | | ≤520 | |
| | Others | Topcoat | | ≤600 |
| | | Varnish | | ≤550 |
| Paints for electrical and electronic product | Primer | | ≤600 | |
| | Coloring | | ≤700 | |
| | Varnish | | ≤650 | |

Table 3: Limits on VOC content in solvent-free paints

| Item | Limit value (g/L) |
|-------------|-------------------|
| VOC content | ≤100 |

Table 4: Limits on VOC content in radiation-solidified paints

| Product classification | Painting type | Limit value (g/L) |
|------------------------|---------------|-------------------|
| Water-based | Spraying | ≤400 |
| Water-based | Others | ≤150 |
| Non-water-based | Spraying | ≤550 |
| | Others | ≤200 |

Table 5: Limits on other hazardous substance content

| Item | Limit value | |
|---|--|--------|
| Benzene content ^a (limited to solvent-based paints and non-water-based radiation-solidified paints), % | ≤0.3 | |
| Total content of toluene and xylene (including ethylbenzene) ^a (limited to solvent-based paints and non-water-based radiation-solidified paints), % | ≤35 | |
| Total halogenated hydrocarbon content ^a (limited to solvent-based paints and non-water-based radiation-solidified paints), % (limited to dichloromethane, chloroform, tetrachloromethane, 1,1-dichloroethane, 1,2-dichloroethane, 1,1,1-trichloroethane, 1,1,2-trichloroethane, 1,2-dichloropropane, 1,2,3-trichloropropane, trichloroethylene, and tetrachloroethylene) | ≤1 | |
| Total polycyclic aromatic hydrocarbons ^a (limited to solvent-based paints and non-water-based radiation-solidified paints), (mg/kg) (limited to naphthalene and anthracene) | ≤500 | |
| Methanol content ^a (limited to inorganic paints), % | ≤1 | |
| Total content of glycol ethers and ether esters ^a (limited to water-based, solvent-based, and radiation-solidified paints), % (limited to ethylene glycol methyl ether, ethylene glycol methyl ether acetate, glycol ether, ethylene glycol ether acetate, ethylene glycol dimethyl ether, ethylene glycol diethyl ether, diethylene glycol dimethyl ether, and triethylene glycol dimethyl ether) | ≤1 | |
| Heavy metal content (limited to coloring paints ^b , powder paints, and alkyd resin varnish), (mg/kg) | Lead (Pb) content | ≤1,000 |
| | Cadmium (Cd) content | ≤100 |
| | Hexavalent chromium (Cr ⁶) content | ≤1,000 |
| | Mercury (Hg) content | ≤1000 |
| ^a Measuring shall be performed after mixing in accordance with the mixing ratio under the application condition as indicated on the product. If the usage amount of a component in a multi-component product is within a certain range, it shall be measured after mixing in accordance with the maximum ratio specified in the product's mixing ratio under the application condition. All items pertaining to water-based paints and water-based radiation-solidified paints do not take into account the water dilution ratio. ^b This refers to Class 1 paints that contain pigments, constitutional pigments and dyes. | | |

■ Precautions and requirements for measuring

Water-based paints and water-based radiation-solidified paints do not take into account the water dilution ratio.

For other types of paints, measuring shall be performed after mixing in accordance with the mixing ratio indicated on the product.

If the amount of a component used in a multi-component product is within a certain range, it shall be measured after mixing in accordance with the maximum ratio specified in the product's mixing ratio under the conditions of use.

GB 38507-2020 Limit of volatile organic compound (VOC) content in printing ink (Effective from April 1, 2021)
Assessment of compliance with the regulation shall be based on the original Chinese language text of the latest GB as published by the Chinese government.

■ **Scope of application**

This standard specifies the limits on VOC content in printing inks and indicates the related ink terms and Definition / Classification / Requirements / Test Methods / Package Label, and the List of Prohibited Solvents.

This standard does not apply to additives, diluents, and other agents that are used to adjust the performance of ink in printing machines. Nor does this standard apply to ink cleaning agents and other products that are used in printing machines.

■ **Requirements**

The limit of volatile organic compound content in inks shall be satisfied the requirements in Table 1.

For solvents that may not be intentionally added to inks, see Table A.1.

■ **Limit value**

Table 1: Limits on volatile organic compound content in inks

| Type of ink | | Limit value for VOCs, % | |
|-------------------|----------------------|-----------------------------|-----|
| Solvent-based ink | Gravure ink | ≤75 | |
| | Flexographic ink | ≤75 | |
| | Ink-jet ink | ≤95 | |
| | Screen ink | ≤75 | |
| Water-based ink | Gravure ink | Absorbent substrate | ≤15 |
| | | Non-absorbent base material | ≤30 |
| | Flexographic ink | Absorbent substrate | ≤5 |
| | | Non-absorbent base material | ≤25 |
| | Ink-jet ink | ≤30 | |
| | Screen ink | ≤30 | |
| Offset ink | Sheet-fed offset ink | ≤3 | |
| | Cold-set web-fed ink | ≤3 | |
| | Heat-set web-fed ink | ≤10 | |
| Energy-curing ink | Offset ink | ≤2 | |
| | Flexographic ink | ≤5 | |
| | Screen ink | ≤5 | |
| | Ink-jet ink | ≤10 | |
| | Gravure ink | ≤10 | |
| Intaglio ink | | ≤20 | |

Table A.1: List of solvents that may not be intentionally added to ink

| No. | Chemical substance name | CAS No. | Corresponding order in GB/T36421-2018 |
|-----|--------------------------------------|-----------|---------------------------------------|
| 1 | Ethylbenzene | 100-41-4 | 62 |
| 2 | Propylene oxide | 75-56-9 | 72 |
| 3 | Styrene | 100-42-5 | 79 |
| 4 | Benzene | 71-43-2 | 84 |
| 5 | Isopropyl nitrite | 541-42-4 | 121 |
| 6 | 1-Butyl nitrite | 544-16-1 | 122 |
| 7 | Ethylene glycol monoethyl ether | 110-80-5 | 510 |
| 8 | Ethylene glycol ether acetate | 111-15-9 | 511 |
| 9 | Ethylene glycol monomethyl ether | 109-86-4 | 512 |
| 10 | Ethylene glycol methyl ether acetate | 110-49-6 | 513 |
| 11 | 2-Nitropropane | 79-46-9 | 529 |
| 12 | N-Methyl-2-pyrrolidinone | 872-50-4 | 542 |
| 13 | Triglyme | 112-49-2 | 637 |
| 14 | Ethylene glycol dimethyl ether | 110-71-4 | 638 |
| 15 | Ethylene glycol diethyl ether | 629-14-1 | 659 |
| 16 | Toluene | 108-88-3 | / |
| 17 | Xylene | 1330-20-7 | / |

GB 38508-2020 Limit of volatile organic compound content in cleaning agent (Effective date: December 1, 2020)
The assessment of compliance with the regulation shall be based on the original Chinese language text of the latest GB as published by the Chinese government.

■ **Scope of application**

This standard specifies the Product Classification / Limit Requirements for VOCs / Test Methods / Package Label in cleaning agents.

This standard applies to cleaning agents that contain VOCs produced or used in industrial production or service activities.

This standard does not apply to cleaning agents used for aerospace, the nuclear industry, the munitions industry, or the production of semiconductor integrated circuits.

■ **Requirements**

The limit of VOC content and specified VOC content in cleaning agents shall be satisfied the requirements in Table 1.

Water-based cleaning agents that satisfy the requirements in Table 1 and semi-water-based cleaning agents that satisfy the requirements in Table 2 are categorized as low-VOC content cleaning agents.

■ **Limit value**

Table 1: Limits on VOC content and specified VOC content in cleaning agents

| Item | Limit value | | |
|---|-----------------------------|----------------------------------|---------------------------------|
| | Water-based cleaning agents | Semi-water-based cleaning agents | Organic solvent cleaning agents |
| VOC content, g/L ≤ | 50 | 300 | 900 |
| Total of dichloromethane, chloroform, trichloroethylene, and tetrachloroethylene, % ≤ | 0.5 | 2 | 20 |
| Formaldehyde, g/kg ≤ | 0.5 | 0.5 | - |
| Total of benzene, toluene, xylene, and ethylbenzene, % ≤ | 0.5 | 1 | 2 |
| Note: "-" signifies that there is no applicable requirement. | | | |

Table 2: Limits on low-VOC content semi-water-based cleaning agents

| Item | Limit value |
|---|-------------|
| VOC content, g/L ≤ | 100 |
| Total of dichloromethane, chloroform, trichloroethylene, and tetrachloroethylene, % ≤ | 0.5 |
| Formaldehyde, g/kg ≤ | 0.5 |
| Total of benzene, toluene, xylene, and ethylbenzene, % ≤ | 0.5 |

■ **Precautions and requirements for measuring**

Prepare an appropriate amount of sample measuring solution in accordance with the mixing ratio under the conditions of use indicated on the product instruction or packaging/labeling of the cleaning agent, and properly seal and preserve the solution. If dilution is required, perform dilution in accordance with the specified ratio.

If a range for the dilution ratio is specified, perform dilution at the mixing ratio with the minimum amount of diluent and the maximum amount of cleaning agent.

If the mixing ratio under the conditions of use of the cleaning agent product is not clarified, use the product as the sample measuring solution.

GB 24409-2020 Limit of harmful substances in vehicle coatings (effective from December 1, 2020).

The assessment of compliance with the regulation shall be based on the original Chinese language text of the latest GB as published by the Chinese government.

■ Scope of application

This standard specifies the Product Classification / Requirements / Test Methods / Inspection Rules / Package Label, and the Enforcement of the Standard concerning the acceptable limits of substances that are harmful to the human body and the environment in vehicle coatings.

This standard applies to the genuine paints of automobiles, automobile repair paints, paints for track traffic vehicles, paints for motorbikes (including electric motorbikes), paints for bicycles (including electric bicycles), paints for other vehicles (such as special automobiles, low-speed automobiles and trailers), and paints for vehicle parts, excluding putty.

This standard does not apply to paints for tractor transport units, paints for wheel-only machinery vehicles, and paints for military vehicles.

■ Requirements

The limit of VOC content in vehicle coatings, except special functional coatings, shall satisfy the requirements in Tables 1, 2, and 3.

Notes

"Special functional coatings" include polypropylene base-layer primers (including potassium permanganate solution), wash primers, auxiliary agents (dilutents) for removing coating marks on the borders of old and new coating films, repair middle paint used in the case of perforation in electrodeposition coatings, chipping resistant coating (excluding coatings that have auxiliary chipping resistance), heat resistant coatings used in automobile engine, exhaust pipe and other parts, polytetrafluoroethylene coatings that form film by sintering at 150 deg C or higher temperature (with chemical resistance, wear resistance, lubrication, non-adhesive and other special functions), lubricant coatings for elastomers, electro silver plating coatings, spray can coatings for repair, and labeling coatings.

The limit of non-VOC hazardous substance content in vehicle coatings shall be satisfied the requirements in Table 4.

■ Limit value

Table 1: Limit requirements for VOC content in water-based paints

| Product classification | Product type | | Limit (g/L) |
|--|--|--|-------------|
| Genuine paints for automobiles (passenger automobiles and cargo automobiles) | Electrodeposition primer | | ≤250 |
| | Middle paint | | ≤350 |
| | Basecoat | | ≤530 |
| | Solid color paints without the need for a clear coat | | ≤420 |
| Genuine paints for automobiles [large passenger cars (automobiles)] | Electrodeposition primer | | ≤250 |
| | Other primers | | ≤420 |
| | Middle paint | | ≤300 |
| | Basecoat | | ≤420 |
| | Solid color paints without the need for a clear coat | | ≤420 |
| Repair paints for automobiles | Clear coat | | ≤420 |
| | Basecoat | | ≤420 |
| Paints for track traffic vehicles [power distributed train, passenger cars (train cars), urban track traffic vehicles, traction locomotives] | Solid color paints without the need for a clear coat | | ≤420 |
| | Clear coat | | ≤420 |
| | Basecoat | | ≤420 |
| | Middle paint | | ≤300 |
| Paints for track traffic vehicles (cargo cars) | Primer | | ≤250 |
| | Topcoat | | ≤420 |
| Paints for motorbikes (including electric motorbikes), paints for bicycles (including electric bicycles), and paints for vehicle parts | Paints for exterior plastic parts | Primer | ≤450 |
| | | Coloring paint | ≤530 |
| | Paints for metal parts | Primer | ≤350 |
| | | Coloring paint | ≤480 |
| | | Clear coat | ≤420 |
| | Paints for interior parts | Primer | ≤450 |
| | | Basecoat | ≤530 |
| | | Solid color paints without the need for a clear coat | ≤420 |
| Paints for other vehicles (such as special automobiles, low-speed automobiles and trailers) | Clear coat | | ≤420 |
| | Solid color paints without the need for a clear coat | | ≤420 |
| | Basecoat | | ≤420 |
| | Primer | | ≤420 |

Table 2: Limit requirements for VOC content in solvent-based paints

| Product classification | Product type | | Limit (g/L) | |
|--|--|---|---|-------------------|
| Genuine paints for automobiles (passenger cars) | Middle paint | | ≤530 | |
| | Basecoat | | ≤750 | |
| | Solid color paints without the need for a clear coat | | ≤550 | |
| | Clear coat | Matte clear coat [gloss (60 degrees) ≤ 60 unit value] | ≤600 | |
| | | Others | One-solution type Two-solution type | ≤550 ≤500 |
| Genuine paints for cargo automobiles and paints for parts | Primer | One-solution type | ≤700 | |
| | | Two-solution type | ≤540 | |
| | Middle paint | | ≤500 | |
| | Basecoat | Solid color paints | | ≤680 |
| | | Effect pigment paints | Highly decorative Others | ≤840 ≤750 |
| | Solid color paints without the need for a clear coat | | ≤550 | |
| | Clear coat | | ≤500 | |
| Genuine paints for automobiles [large passenger cars (automobiles)] | Primer | | ≤540 | |
| | Middle paint | | ≤540 | |
| | Basecoat | | ≤770 | |
| | Solid color paints without the need for a clear coat | | ≤550 | |
| | Clear coat | | ≤480 | |
| Repair paints for automobiles | Primer | | ≤580 | |
| | Middle paint | | ≤560 | |
| | Basecoat | | ≤770 | |
| | Solid color paints without the need for a clear coat | | ≤580 | |
| | Clear coat | Matte clear coat [gloss (60 degrees) ≤ 60 unit value] | ≤630 | |
| Others | | ≤480 | | |
| Paints for track traffic vehicles [power distributed train, passenger cars (train cars), urban track traffic vehicles, traction locomotives] | Primer | | ≤540 | |
| | Middle paint | | ≤540 | |
| | Basecoat | | ≤770 | |
| | Solid color paints without the need for a clear coat | | ≤550 | |
| | Clear coat | | ≤560 | |
| Paints for track traffic vehicles (cargo cars) | Primer | | ≤540 | |
| | Topcoat | | ≤550 | |
| Paints for motorbikes (including electric motorbikes), paints for bicycles (including electric bicycles), and paints for vehicle parts | Paints for exterior plastic parts | Primer | ≤700 | |
| | | Coloring paint | ≤770 | |
| | | Clear coat | Matte clear coat [gloss (60 degrees) ≤ 60 unit value] | ≤650 |
| | Others | | ≤560 | |
| | Paints for metal parts | Primer | ≤670 | |
| | | Coloring paint | ≤680 | |
| | | Effect pigment paint | | ≤750 |
| | | Clear coat | Matte clear coat [gloss (60 degrees) ≤ 60 unit value] | ≤600 |
| | | | Others | One-solution type |
| | Two-solution type | | | ≤480 |
| | Paints for interior parts | Primer | ≤670 | |
| | | Coloring paint | ≤770 | |
| | | Clear coat | Matte clear coat [gloss (60 degrees) ≤ 60 unit value] | ≤630 |
| Others | | | ≤560 | |
| Paints for other vehicles (such as special automobiles, low-speed automobiles and trailers) | Primer | | ≤540 | |
| | Middle paint | | ≤540 | |
| | Basecoat | | ≤770 | |
| | Solid color paints without the need for a clear coat | | ≤580 | |
| | Clear coat | | ≤560 | |

Table 3: Limit requirements for VOC content in radiation-solidified paints

| Product classification | Product type | Limit (g/L) |
|------------------------|--------------|-------------|
| Water-based | Spraying | ≤400 |
| | Others | ≤150 |
| Non-water-based | Spraying | ≤550 |
| | Others | ≤200 |

Table 4: Limit requirements on other hazardous substance content

| Item | Limit | | | | |
|---|------------------------------------|----------------------|-----------------------------|-----------------|---------------|
| | Water-based paints | Solvent-based paints | Radiation-solidified paints | | Powder paints |
| | | | Water-based | Non-water-based | |
| Benzene content ^a , % ≤ | - | 0.3 | - | 0.1 | - |
| Total content of toluene and xylene (including ethylbenzene) ^a , % ≤ | - | 30 | - | 1 | - |
| Total content of BTEX ^a , % ≤ [Limited to benzene, toluene, and xylene (including ethylbenzene)] | 1 | - | 1 | - | - |
| Total content of halogenated alkyl ^a , % ≤ (limited to dichloromethane, chloroform, carbon tetrachloride, 1,1-dichloroethane, 1,2-dichloroethane, 1,1,1-trichloroethane, 1,1,2-trichloroethane, 1,2-dichloropropane, 1,2,3-trichloropropane, trichloroethylene, and tetrachloroethylene) | - | 0.1 | - | 0.1 | - |
| Total content of glycol ethers and ether esters ^a , (mg/kg) ≤ (limited to ethylene glycol monomethyl ether, ethylene glycol monomethyl ether acetate, ethylene glycol monoethyl ether, acetic acid 2-ethoxyethyl, ethylene glycol dimethyl ether, 1,2-diethoxyethane, glycol ether dimethyl ether, and triethylene glycol dimethyl ether) | 300 | | | | - |
| Heavy metal content, (mg/kg) ≤ (limited to coloring paints ^b) | Lead (Pb) content | 1,000 | | | |
| | Cadmium (Cd) content | 100 | | | |
| | Hexavalent chromium (Cr6+) content | 1,000 | | | |
| | Mercury (Hg) content | 1,000 | | | |

^a Measuring shall be performed after mixing in accordance with the mixing ratio under the conditions of use as indicated on the product. If the amount of a component used in a multi-component product is within a certain range, it shall be measured after mixing in accordance with the maximum ratio specified in the product's mixing ratio under the conditions of use. All items pertaining to water-based paints and water-based radiation-solidified paints do not take into account the water dilution ratio.

^b This refers to paints that contain pigments, constitutional pigments and dyes.

GB 18581-2020 Limit of hazardous substances in Paints for Wood Appliances (Effective date: December 1, 2020)
The assessment of compliance with the regulation shall be based on the original Chinese language text of the latest GB as published by the Chinese government.

■ Scope of application

This standard specifies the Product Classification / Requirements / Test Methods / Inspection Rules / Package Label / and the Enforcement of the Standard, regarding the allowable limits of hazardous substances to the human body and the environment in paints for wooden appliances.

It is applied to paints for various wood appliances including putty / undercoat / topcoat used for painting performed on-site and factory, except special functional paints such as paint that leaves grain / Lasure (Penetrating colored paint) (Original: Lacquer lacquer) / Cross-linked paint / Wood colorant.

※ Lasure(Original: Lacquer lacquer): "GB/T 5206 2015 colored paints and varnishes terminology and definitions" is defined as follows.

Solvent-based or Water-based paints containing small amounts of suitable Pigments and / or Extender Pigments. Form a transparent or translucent paint that has the performance of both or either of the decoration and protection of the substrate.

■ Requirements

The contents of hazardous substances in the paint for wooden appliances shall be met the requirements in Table 1.

Solvent-based paints for wooden appliances containing nitrocelluloses shall not be used for interior decoration or interior work after the date of enforcement of this standard.

■ Limit value

Table 1: Limit requirements for Hazardous Substance Limits

| Item | | Limit value | | | | | | | | |
|---|--|--|--|--------------|------------------------------|--|---------|---|------------------------|--------------|
| | | Solvent-based paint (including putty) ^a | | | | Water-based paints (including pate) ^b | | Radiation curable paint (including putty) | | Powder paint |
| | | Polyurethane system | Nitrocellulose (limited to use in industrial painting) | Alkyd system | Unsaturated polyester system | Colored paint | Varnish | Aquatic ^b | Non-water ^a | |
| VOC Content | Paint/(g/L) ≤ | Top coating [gloss] (60°) ≥80 Value]: 550 | 700 | 450 | 420 | 250 | 300 | 250 | 420 | - |
| | | Top coating [gloss] (60°) <80 Position value: 650 | | | | | | | | |
| | | Undercoat: 600 | | | | | | | | |
| | Solvent-based putty (g/L) ≤ | 400 | | 300 | - | - | | | | |
| | Aqueous and Radiation cured putty (g/kg) ≤ | - | | | 60 | 60 | | | | |
| Formaldehyde content / (mg/kg) ≤ | | - | | | | 100 | 100 | - | - | |
| Total lead (Pb) content/(mg/kg) ≤ (limited to colored paint ^c , putty and alkyd varnishes) | | 90 | | | | | | | | |
| Content of water-soluble heavy metal/(mg/kg) ≤(limited to colored paint ^c , putty and alkyd varnishes) | Cadmium (Cd) Content | 75 | | | | | | | | |
| | Chromium (Cr) Content | 60 | | | | | | | | |
| | Mercury (Hg) Content | 60 | | | | | | | | |
| Total glycol ether and ether ester content ^a (mg/kg) ≤ (limited to ethylene glycol monomethyl ether, ethylene glycol monomethyl ether acetate, ethylene glycol monoethyl ether, acetic acid 2 ethoxyethyl, ethylene glycol dimethyl ether, 1,2 diethoxyethane, glycol ether dimethyl ether, triethylene glycol dimethyl ether) | | 300 | | | | | | | | - |
| Benzene content /% ≤ | | 0.1 | | | | - | - | 0.1 | - | |

| Item | Limit value | | | | | | | | |
|---|--|--|--------------|------------------------------|--|---------|---|------------------------|--------------|
| | Solvent-based paint (including putty) ^a | | | | Water-based paints (including pate) ^b | | Radiation curable paint (including putty) | | Powder paint |
| | Polyurethane system | Nitrocellulose (limited to use in industrial painting) | Alkyd system | Unsaturated polyester system | Colored paint | Varnish | Aquatic ^b | Non-water ^a | |
| Total content of toluene and xylene (including ethylbenzene) /% ≤ | 20 | 20 | 5 | 10 | - | - | - | 5 | - |
| Total BTEX content/(mg/kg) [Limited to benzene, toluene, and xylene (including ethylbenzene)] | - | | | | 250 | | 250 | - | - |
| Polycyclic Aromatic Hydrocarbon Total content/(mg/kg) ≤ (Limited to naphthalene and anthracene) | 200 | | | | - | | - | 200 | - |
| Free diisocyanate Total content ^d /% ≤ [Limited to Toluene diisocyanate (TDI), hexamethylene diisocyanate (HDI)] | Moisture curing type: 0.4 | - | | | - | | - | | - |
| | Other: 0.2 | - | | | - | | - | | - |
| Methanol Content /% ≤ | - | 0.3 | - | - | - | - | - | 0.3 | - |
| Alkyl halide Total Content/% ≤ (Limited to dichloromethane, chloroform, carbon tetrachloride, 1,1 dichloroethane, 1,2 dichloroethane, 1,1,1 trichloroethane, 1,1,2 trichloroethane, 1,2 dichloropropane, 1,2,3 trichloropropane, trichloroethylene, and tetrachloroethylene) | 0.1 | | | | - | | - | 0.1 | - |
| Phthalate ester Total content /% ≤ [Limited to dibutyl phthalate (DBP), benzylbutyl phthalate (BBP), bis 2 ethylhexyl phthalate (DEHP),-n-octyl phthalate (DNOP), diundecyl phthalate (DINP), and diisodecyl phthalate (DIDP)] | - | 0.2 | - | - | - | | - | | - |
| Total Alkylphenol Ethoxylate Content (mg/kg) ≤ {Octylphenol Ethoxylate [C ₈ H ₁₇ C ₆ H ₄ (OC ₂ H ₄)-n-OH, abbreviation: OPnEO] And Nonylphenol ethoxylate [C ₉ H ₁₉ C ₆ H ₄ (OC ₂ H ₄)nOH, abbreviated as NPnEO], Limited to n=2 to 16} | - | | | | 1,000 | | 1,000 | - | - |

^a Measure after mixing according to the construction mixture ratio under the conditions of use specified on the product.
If the amount of a component used in multiple components is set within a certain range, measure after mixing according to the maximum ratio specified by the construction compounding ratio in the product usage conditions.

^b No water dilution shall not be taken into account for all items of paint products.
For all items of "Creamy Putty" and "Powdered Putty diluted only with water", the dilution ratio of water shall not be taken into consideration.
For Powdered Putty (excluding Powdered Putty diluted only with water), measure directly for powder in the item of "Total Lead" and "Water-Soluble Heavy Metals". For other items, measure after mixing the powder with other liquids such as water and adhesive according to the construction compounding ratio under the conditions of use specified on the product.
If the construction blending ratio under the usage conditions is set within a certain range, measure after mixing at the minimum usage amount for water and the maximum usage amount for other liquids such as adhesives.

^c A paint containing a pigment, an extender pigment, and a dye shall be shown.

^d For "polyurethane-based paints" and "putties", in the case of "specified dilution ratio", "two-component type" or "multi-component type", after measuring the content in the curing agent (including Free Diisocyanate Prepolymer), calculate according to the minimum dilution ratio at the construction mixing ratio under the conditions of use specified on the product.
If the amount of diluent used is set within a certain range, calculate according to the specified minimum dilution ratio in the construction mixing ratio under the product usage conditions.
If the amount of hardener used is set within a certain range, calculate the maximum ratio specified by the construction mixing ratio under the conditions of use of the product.

■ **Scope of Application**

It stipulates Product Classification / Requirements / Test Methods / Inspection Rules / Package Label and the Enforcement of the Standards regarding the allowable limits of substances harmful to the human body and the environment in building wall paints.

It is applied to various building wall paints for decoration and protection of the inner and outer surfaces of buildings based on cement and other non-metal materials (excluding wood materials) in on-site painting and factory painting.

■ **Requirements**

The limit amount of hazardous substances in water-based wall paint shall be met the requirements of Table 1.

The limit amount of hazardous substances in cosmetic plate paint shall be met the requirement of Table 2.

Solvent-based building wall paints shall not be used in on-site painting after the date of the Enforcement of this Standard.

■ **Limit value**

Table 1: Limit Requirements for Hazardous Substance Limits in Aqueous Wall Paints

| Item | Limit value | | | |
|--|-------------------------------|-----------------------------------|-------------|--------------------|
| | Inner wall paint ^a | Exterior wall paint ^a | | Putty ^b |
| | | Effects Pigment-containing system | Other types | |
| VOC content ≤ | 80 (g/L) | 120 (g/L) | 100 (g/L) | 10 (g/kg) |
| Formaldehyde content / (mg/kg) ≤ | 50 | | | |
| Total BTEX content/(mg/kg) ≤ [Limited to benzene, toluene, and xylene (including ethylbenzene)] | 100 | | | |
| Total Lead (Pb) Content/(mg/kg) ≤ (Limited to colored paints and putties) | 90 | | | |
| Content of water-soluble heavy metal/(mg/kg) ≤ (Limited to colored paints and putties) | Cadmium (Cd) Content | 75 | | |
| | Chromium (Cr) Content | 60 | | |
| | Mercury (Hg) Content | 60 | | |
| Total Alkylphenol Ethoxylate Content (mg/kg) ≤ {Octylphenol Ethoxylate [C ₈ H ₁₇ -C ₆ H ₄ -(OC ₂ H ₄) _n OH, abbreviated as OPnEO] And Nonylphenol ethoxylate [C ₉ H ₁₉ -C ₆ H ₄ -(OC ₂ H ₄) _n OH, abbreviated as NPnEO], Limited to n=2 to 16} | 1,000 | | — | |

^a No water dilution ratio shall not be taken into account for all items of paint products.

^b For all items of "Creamy Putty" and "Powdered Putty diluted only with water", the dilution ratio of water shall not be not taken into consideration.

For Powdered Putty (excluding Powdered Putty diluted only with water), measure directly for powder in the item of "Total Lead" and "Water-Soluble Heavy Metals". For other items, measure after mixing the powder with other liquids such as water and adhesive according to the construction compounding ratio under the conditions of use specified on the product.

If the construction blending ratio under the usage conditions is set within a certain range, measure after mixing at the minimum usage amount for water and the maximum usage amount for other liquids such as adhesives.

Table 2: Limit Requirements for Hazardous Substance Limits in Coating Paints

| Item | Limit value | | | |
|--|---|-------------|---|-------------|
| | Water-based decorative paint ^a | | Solvent-based decorative paint ^b | |
| | Synthetic resin Emulsion system | Other types | Effect pigment containing system | Other types |
| VO content (g/L) ≤ | 120 | 250 | 760 | 580 |
| Formaldehyde content ≤ / (mg/kg) | 50 | | - | |
| Total lead (Pb) content/(mg/kg) ≤ (limited to colored paints) | 90 | | | |
| Content of water-soluble heavy metal/(mg/kg) ≤ (limited to colored paints) | Cadmium (Cd) Content | 75 | | |
| | Chromium (Cr) Content | 60 | | |
| | Mercury (Hg) Content | 60 | | |
| Total glycol ether and ether ester content (mg/kg) ≤ (Ethylene glycol monomethyl ether, ethylene glycol monomethyl ether acetate, ethylene glycol monoethyl ether, 2-ethoxyethyl acetate, ethylene glycol dimethyl ether, 1,2-diethoxyethane, glycol ether dimethyl ether Limited to 1, triethylene glycol dimethyl ether) | 300 | | | |
| Total alkyl halide content /% ≤ (limited to dichloromethane, chloroform, carbon tetrachloride, 1,1-dichloroethane, 1,2-dichloroethane, 1,1,1-trichloroethane, 1,1,2-trichloroethane, 1,2-dichloropropane, 1,2,3-trichloropropane, trichloroethylene, and tetrachloroethylene) | - | | 0.1 | |
| Benzene content /% ≤ | - | | 0.3 | |
| Total content of toluene and xylene (including ethylbenzene) /% ≤ | - | | 20 | |
| ^a No water dilution ratio shall not be taken into account for all items of paint products for water-based decorative boards. ^b All items of paint for solvent-based decorative boards shall be measured after mixing according to the construction mixing ratio under the conditions of use specified in the product. If the amount of a certain ingredient used in multiple ingredients is set within a certain range, it shall be measured after mixing according to the maximum ratio specified by the Construction Compound Ratio in the conditions of use of the product. | | | | |

(Substances Excluded from Application)

| № | Substance Group | Chemical Substance Group | Applications, Applications, and Targets |
|---|-----------------|--|---|
| 1 | A05 | Cadmium / Cadmium Compounds | <ul style="list-style-type: none"> • Cadmium and its compounds in electrical contacts. (Valid until July 21, 2024) • Cadmium in filter glasses and glasses used for reflectance standards • Cadmium in striking optical filter glass types; excluding applications falling under point 39 of EU RoHS Annex • Cadmium in glazes used for reflectance standards |
| 2 | A09 | Lead / Lead Compounds | <ul style="list-style-type: none"> • Lead in glass of fluorescent tubes not exceeding 0.2% by weight. (Valid until July 21, 2021) • Lead as an alloying element in steel for machining purposes and in galvanized steel containing up to 0.35% lead by weight. (Valid until July 21, 2024) • Lead as an alloying element in steel for machining purposes containing up to 0.35% lead by weight and in batch hot dip galvanized steel components containing up to 0.2% lead by weight. • Lead as an alloying element in aluminium containing up to 0.4% lead by weight. (Valid until July 21, 2024) • Lead as an alloying element in aluminium containing up to 0.4% lead by weight, provided it stems from lead-bearing aluminium scrap recycling. • Lead as an alloying element in aluminium for machining purposes with a lead content up to 0.4% by weight. • Copper alloy containing up to 4% lead by weight. (Valid until July 21, 2024) • Lead in high melting temperature type solders. (i.e. lead- based alloys containing 85% by weight or more lead) (Valid until July 21, 2024) • Electrical and electronic components containing lead in a glass or ceramic other than dielectric ceramic in capacitors, e.g. piezoelectronic devices, or in a glass or ceramic matrix compound. (Valid until July 21, 2024) • Lead in dielectric ceramic in capacitors for a rated voltage of 125 V AC or 250 V DC or higher. (Valid until July 21, 2024) • Lead in PZT based dielectric ceramic materials for capacitors being part of integrated circuits or discrete semiconductors. (Valid until July 21, 2021) • Lead in white glasses used for optical applications. • Lead in filter glasses and glasses used for reflectance standards. • Lead in ion coloured optical filter glass types. • Lead in glazes used for reflectance standards. • Lead in solders to complete a viable electrical connection between semiconductor die and carrier within integrated circuit flip chip packages. (Valid until July 21, 2024) • Lead in cermet-based trimmer potentiometer elements. (Valid until July 21, 2024) |
| 3 | A10 | Mercury / Mercury Compounds | <ul style="list-style-type: none"> • Mercury in cold cathode fluorescent lamps and external electrode fluorescent lamps (CCFL and EEFL) for special purposes Short length (≤ 500 mm) not exceeding (per lamp): 3.5 mg. (Valid until July 21, 2021) • Mercury in cold cathode fluorescent lamps and external electrode fluorescent lamps (CCFL and EEFL) for special purposes Medium length (> 500 mm and $\leq 1\ 500$ mm) not exceeding (per lamp): 5 mg. (Valid until July 21, 2021) • Mercury in cold cathode fluorescent lamps and external electrode fluorescent lamps (CCFL and EEFL) for special purposes Long length ($> 1\ 500$ mm) not exceeding (per lamp): 13mg. (Valid until July 21, 2021) |
| 4 | B10 | Fluorinated Greenhouse Gases (PFCs, SF6, HFCs) | <ul style="list-style-type: none"> • SF6 incorporated into surge absorber in power unit for projector. |
| 5 | * | Perfluorooctanoic acid (PFOA) | <ul style="list-style-type: none"> • photographic coatings applied to films. • photolithography or etch processes in semiconductor manufacturing. (Valid until December 3, 2025) |
| 6 | A23 | Dibutyltin Compound (DBT) | <ul style="list-style-type: none"> • Packaging components and materials for parts and devices, which are reused and not provided to the consumer. • Packaging components or materials for devices, semiconductors, and any other components (e.g. trays, magazine sticks, stoppers, reels, embossed carrier tapes). |
| 7 | B19 | Polyvinyl Chloride (PVC) | <ul style="list-style-type: none"> • Binder for resins used for paints, inks, coating agents, adhesives etc. |

4. Revision record

| Version | Revision Dates | Contents of Revision |
|---------|----------------|---|
| 9 | 1/Oct/2019 | Individualize to three language (Japanese / English / Chinese). Changes due to revision of REACH Regulation (Related to PFOA). |
| 10 | 6/Jan/2020 | Changes due to revision of REACH Regulation (Related to Phthalic Acid Esters). |
| 11 | 1/Oct/2020 | Review due to revision of laws and regulations {United States Toxic Substances Control (No.40), EU REACH Regulation (CMR substances in textile products) (No.41), Chinese National Standards (No.42)}. Review of exemptions. |
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